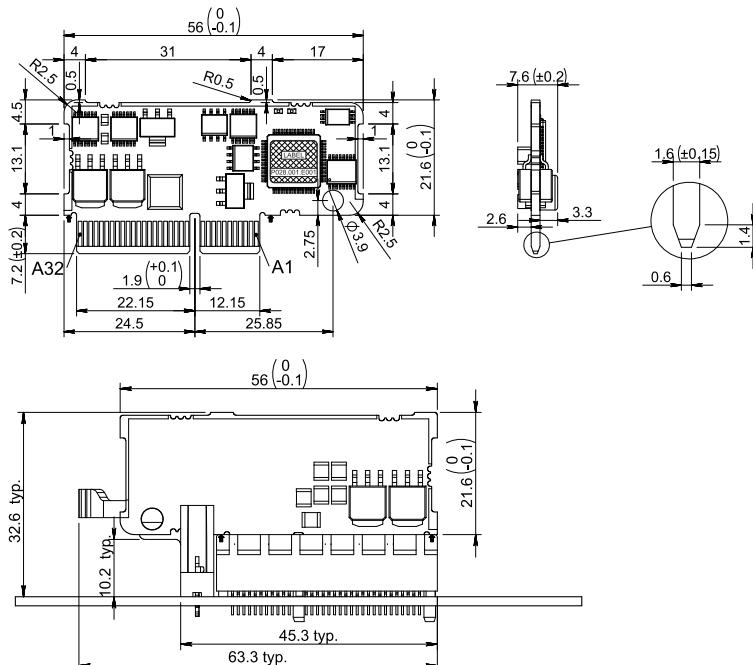


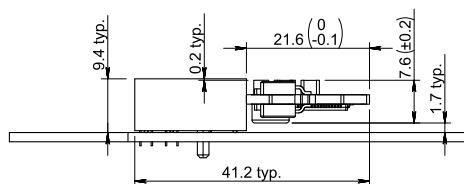


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Overall dimensions for vertical mounting using recommended mating connector and retainer



Overall dimensions for horizontal mounting

Features

- Motor supply: 9-36V. Optional logic supply: 7-36V
- Output current: 2A cont. (BLDC mode); 3.2A_{PEAK}, up to 100KHz PWM
- Digital Hall sensor interface (single-ended and open collector)
- Incremental encoder interface (single-ended, open collector and differential)
- Linear Hall sensors interface
- Analogue sin/cos encoder interface (differential 1V_{pp})
- 5 digital inputs, 5-36V, NPN: Enable, 2 for limit switches, 2 general-purpose
- 4 digital outputs, 5-36V, 0.5A, NPN O.C.: Ready, Error, 2 general-purpose
- 2 analogue inputs: 12-bit, 0-5V: Reference, Feedback or general purpose
- RS-232 serial & CAN-bus 2.0B interfaces with h/w selectable addresses
- TMLCAN and CANopen (CiA 301v4.2 and 402v3.0) protocols
- 2K × 16 SRAM for data acquisition
- 4K × 16 E²ROM to store TML motion programs and data
- Operating ambient temperature: 0-40°C (over 40°C with derating)
- Hardware Protections: short-circuit between motor phases and from motor phases to GND, over-voltage, under-voltage and I²t
- Firmware: F509M+ or F524E+

Motor – sensor configurations						
Sensor \ Motor	PMSM	BLDC	DC BRUSH	STEP (2-ph)	STEP (3-ph)	
Incr. Encoder	☒		☒	☒	☒	
Incr. Encoder + Hall	☒	☒				
Analog Sin/Cos encoder	☒					
Linear Halls	☒					
Digital Halls	☒					
Tacho			☒			
Open-loop (no sensor)				☒	☒	

Mating Connectors		
Producer	Part No.	Description
FCI	10018783-111111TLF	PCIe 4x vertical card edge connector, 1.0mm pitch, 2x32 contacts
Tyco	1761465-2	PCIe 4x horizontal card edge connector, 1.0mm pitch, 2x32 contacts
Samtec	PCIE-064-02-F-D-R/A	
FCI	10035591-001LF	
FCI	10042618-002LF	Retainer for vertical PCIe card

Connector description

Pin	Name	Type	Description
A1	GND	-	Return ground for extension bus
A2-A5	reserved	I/O	Reserved, do not connect
A6	OUT1 ⁺	O	5-36V 0.5A digital output, NPN O.C. / TTL pull-up
A7	reserved	I/O	Reserved, do not connect
A8	Hall 1	I	Digital input Hall 1 sensor
A9	Hall 2	I	Digital input Hall 2 sensor
A10	Hall 3	I	Digital input Hall 3 sensor
A11	+5V _{OUT}	O	5V supply for sensors - internally generated
A12	GND	-	Return ground for sensors supply
A13	A-/Sin-/LH1	I	Incr. encoder A- diff. input, or analogue encoder Sin- diff. input, or linear Hall 1 input
A14	A/A+/Sin+	I	Incr. encoder A single-ended, or A+ diff. input, or analogue encoder Sin+ diff. input
J1	A15	B-/Cos-/LH2	Incr. encoder B- diff. input, or analogue encoder Cos- diff. input, or linear Hall 2 input
A16	B/B+/Cos+	I	Incr. encoder B single-ended, or B+ diff. input, or analogue encoder Cos+ diff. input
A17	Z-/LH3	I	Incr. encoder Z- diff. input, or linear Hall 3 input
A18	Z/Z+	I	Incr. encoder Z (index) single-ended, or Z+ diff. input
A19	Can-Hi	I/O	CAN-Bus positive line(dominant high)
A20	GND	-	Negative return (ground) of the logic supply
A21-A22	+V _{MOT}	I	Positive terminal of the motor supply: 9 to 36Vdc
A23-A24	GND	-	Negative return (ground) of the motor supply
A25-A28	CR/B-	O	Chopping resistor / Phase B- for step motors
A29-A32	B/A-	O	Phase B for 3-ph motors, A- for 2-ph steppers, Motor- for DC brush motors

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Pin	Name	Type	Description
B1	GND	-	Return ground for CAN-Bus and RS-232 pins
B2	232TX	O	RS-232 Data Transmission
B3	232RX	I	RS-232 Data Reception
B4	OUT0	O	5-36V 0.5A general-purpose digital output, NPN open-collector / TTL pull-up
B5	GND	-	Return ground for I/O pins
B6	AxisID 0	I	Axis ID/Address input. 7 states: floating, strap to GND or +5V, resistor 4K7 or 22K to GND or +5V
B7	AxisID 1	I	Axis ID/Address input. 7 states: floating, strap to GND or +5V, resistor 4K7 or 22K to GND or +5V
B8	AxisID 2	I	Axis ID/Address input. 7 states: floating, strap to GND or +5V, resistor 4K7 or 22K to GND or +5V
B9	REF	I	Analogue input, 12-bit, 0-5V. Used to read an analogue position, speed or torque reference, or used as general purpose analogue input
B10	FDBK	I	Analogue input, 12-bit, 0-5V. Used to read an analogue position or speed feedback (as tacho), or used as general purpose analogue input
B11	+5V _{OUT}	O	5V output supply for I/O usage
B12	OUT2/Error	O	5-36V 0.5A drive error output, active low, NPN open-collector/TTL pull-up. Also drives the red LED
B13	OUT3/Ready	O	5-36V 0.5A drive ready output, active low, NPN open-collector/TTL pull-up. Also drives the green LED.
B14	IN0	I	5-36V digital input General-purpose
B15	IN1	I	5-36V digital input
B16	IN2/LSP	I	5-36V digital input Positive limit switch input
B17	IN3/LSN	I	5-36V digital input. Negative limit switch input
B18	IN4/Enable	I	5-36V digital input. Drive enable input
B19	Can-Lo	I/O	CAN-Bus negative line (dominant low)
B20	+V _{LOG}	I	Positive terminal of the logic supply: 7 to 36V _{DC}
B21-B22	+V _{MOT}	I	Positive terminal of the motor supply: 9 to 36V _{DC}
B23-B24	GND	-	Negative return (ground) of the motor supply
B25-B28	C/B+	O	Phase C for 3-ph motors, B+ for 2-ph steppers
B29-B32	A/A+	O	Phase A for 3-ph motors, A+ for 2-ph steppers, Motor+ for DC brush motors

[†] not available when additional feedback extension module is used

Electrical characteristics

All parameters measured under the following conditions (unless otherwise specified):

- Tamb = 0...40°C, VLOG = 24 VDC; VMOT = 36VDC
- Supplies start-up / shutdown sequence: -any-
- Load current (sinusoidal amplitude / continuous BLDC, DC, stepper) = 2A

Operating Conditions		Min.	Typ.	Max.	Units
Ambient temperature ¹		0		+40	°C
Ambient humidity	Non-condensing	0		90	%Rh
Altitude / pressure ²	Altitude (vs. sea level)	-0.1	0 ÷ 2.5	²	Km
	Ambient Pressure	0 ²	0.75 ÷ 1	10.0	atm
Storage Conditions		Min.	Typ.	Max.	Units
Ambient temperature		-40		+85	°C
Ambient humidity	Non-condensing	0		100	%Rh
Ambient Pressure		0		10.0	atm
ESD capability (Human body model)	Not powered; applies to any accessible part			±0.5	kV
	Original packaging			±15	kV

Mechanical Mounting		Min.	Typ.	Max.	Units
Airflow				natural convection ³ , closed box	
Spacing required for vertical mounting	Between adjacent drives	30			mm
	Between drives and nearby walls	30			mm
	Between drives and roof-top	20			mm
Spacing required for horizontal mounting	Between adjacent drives	4			mm
	Between drives and nearby walls	5			mm
	Space needed for drive removal	10			mm
	Between drives and roof-top	15			mm
Insertion force	Using recommended mating connectors		20	36	N
Extraction force	Without retainer	5	10		N
Environmental Characteristics		Min.	Typ.	Max.	Units
Size (Length x Width x Height)	Without mating connector / retainer	56 x 28.8 x 7.6			mm
		~2.2 x 1.1 x 0.3			inch
		63.3 x 32.6 x 16.3			mm
		~2.5 x 1.3 x 0.64			inch
	With recommended mating horizontal connector. Height above PCB surface.	56 x 41.2 x 7.6			mm
		~2.2 x 1.6 x 0.3			inch
Weight		10			g
Power dissipation	Idle (no load)	1			W
	Operating	3			
Efficiency		98			%
Cleaning agents	Dry cleaning is recommended	Only Water- or Alcohol-based			
Protection degree	According to IEC60529, UL508	IP00			-
Logic Supply Input (+V _{LOG})		Min.	Typ.	Max.	Units
Supply voltage	Nominal values	7		36	V _{DC}
	Absolute maximum values, drive operating but outside guaranteed parameters	4.9		40	V _{DC}
	Absolute maximum values, continuous	-0.7		42	V _{DC}
	Absolute maximum values, surge (duration ≤ 10ms) [†]	-1		+45	V
Supply current	+V _{LOG} = 7V	125		300	
	+V _{LOG} = 12V	80		200	
	+V _{LOG} = 24V	50		125	
	+V _{LOG} = 40V	40		100	
Motor Supply Input (+V _{MOT})		Min.	Typ.	Max.	Units
Supply voltage	Nominal values	9		36	V _{DC}
	Absolute maximum values, drive operating but outside guaranteed parameters	8.5		40	V _{DC}
	Absolute maximum values, continuous	-0.7		42	V _{DC}
	Absolute maximum values, surge (duration ≤ 10ms) [†]	-1		+45	V
Supply current	Idle	1	5		mA
	Operating	-3.2	±2	+3.2	A
	Absolute maximum value, short-circuit condition (duration ≤ 10ms) [†]			5	A
Motor Outputs (A/A+, B/A-, C/B+, BR/B-)		Min.	Typ.	Max.	Units
Nominal output current, continuous	for DC brushed, steppers and BLDC motors with Hall-based trapezoidal control			2	
	for PMSM motors with FOC sinusoidal control (sinusoidal amplitude value)			2	
	for PMSM motors with FOC sinusoidal control (sinusoidal effective value)			1.41	
Motor output current, peak	maximum 24s	-3.2		+3.2	A
Short-circuit protection threshold	measurement range		±4.3	±5	A
Short-circuit protection delay		5	10		μs
On-state voltage drop	Nominal output current; including typical mating connector contact resistance		±0.3	±0.5	V
Off-state leakage current			±0.5	±1	mA

¹ Operating temperature can be extended up to +65°C with reduced current and power ratings.

² iPOS360x can be operated in vacuum (no altitude restriction), but at altitudes over 2,500m, current and power rating are reduced due to thermal dissipation efficiency.

³ In case of forced cooling (conduction or ventilation) the spacing requirements may drop substantially down to zero as long as the ambient temperature is kept below the maximum operating limit

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Motor inductance (phase-to-phase)	Recommended value, for current ripple max. $\pm 5\%$ of full range; $+V_{MOT} = 36$ V	F_{PWM}			μH
		20 kHz	250		
		40 kHz	120		
		60 kHz	100		
		80 kHz	60		
	Minimum value, limited by short-circuit protection; $+V_{MOT} = 36$ V	100 kHz	45		
		20 kHz	75		
		40 kHz	25		
		60 kHz	20		
		80 kHz	10		
Motor electrical time-constant (L/R)	Recommended value for $\pm 5\%$ current measurement error	100 kHz	5		μs
		20 kHz	250		
		40 kHz	125		
		60 kHz	100		
		80 kHz	63		
Current measurement	FS = Full Scale accuracy		± 4	± 8	%FS
Digital Inputs (IN0, IN1, IN2/LSP, IN3/LSN, IN4/Enable)		Min.	Typ.	Max.	Units
Mode compliance		TTL / CMOS / LVTTL (3.3V) / Open-collector / NPN / 24V outputs			
Default state	Input floating (wiring disconnected)	Logic HIGH			
Input voltage	Logic "LOW"		0	0.8	V
	Logic "HIGH"	2	5 ± 24		
	Floating voltage (not connected)		3		
	Absolute maximum, continuous	-10		+30	
	Absolute maximum, surge (duration $\leq 1s$) ¹	-20		+40	
Input current	Logic "LOW"; Pulled to GND		0.6	1	mA
	Logic "HIGH"; Internal 4.7K Ω pull-up to +3.3	0	0	0	
	Logic "HIGH"; Pulled to +5V		0.15	0.2	
	Logic "HIGH"; Pulled to +24V		2	2.5	
Input frequency		0	150	kHz	
Minimum pulse		3.3		μs	
ESD protection	Human body model	± 5		kV	
Digital Outputs (OUT0, OUT1, OUT2/Error, OUT3/Ready)		Min.	Typ.	Max.	Units
Mode compliance	All outputs (OUT0, OUT1, OUT2/Error, OUT3/Ready)	TTL / CMOS / Open-collector / NPN 24V			
	Ready, Error	Same as above + LVTTL (3.3V)			
Default state	Not supplied (+V _{LOG} floating or to GND)	High-Z (floating)			
	Immediately after power-up	OUT0, OUT1	Logic "HIGH"		
		OUT2/Error, OUT3/Ready	Logic "LOW"		
	Normal operation	OUT0, OUT1, OUT2/Error	Logic "HIGH"		
		OUT3/Ready	Logic "LOW"		
Output voltage	Logic "LOW"; output current = 0.5A		0.2	0.8	V
	Logic "HIGH"; output current = 0, no load	OUT2/Error, OUT3/Ready	2.9	3	
		OUT0, OUT1	4	4.5	
	Logic "HIGH", external load to +V _{LOG}		V _{LOG}		
	Absolute maximum, continuous	-0.5		V _{LOG} +0.5	
Output current	Absolute maximum, surge (duration $\leq 1s$) ¹	-1		V _{LOG} +1	A
	Logic "LOW", sink current, continuous			0.5	
	Logic "LOW", sink current, pulse ≤ 5 sec.			1	
	Logic "HIGH", source current; external load to GND; V _{OUT} >= 2.0V	OUT2/Error, OUT3/Ready		2	
	OUT0, OUT1			4	mA
	Logic "HIGH", leakage current; external load to +V _{LOG} ; V _{OUT} = V _{LOG} max = 40V		0.1	0.2	mA
Minimum pulse width		2			μs
ESD protection	Human body model	± 5			kV

Digital Hall Inputs (Hall1, Hall2, Hall3)		Min.	Typ.	Max.	Units
Mode compliance		TTL / CMOS / Open-collector			
Default state	Input floating (wiring disconnected)	Logic HIGH			
Input voltage	Logic "LOW"		0	0.8	V
	Logic "HIGH"	2	5		
	Floating voltage (not connected)			4.4	
	Absolute maximum, surge (duration $\leq 1s$) ¹	-10		+15	
Input current	Logic "LOW"; Pull to GND			1.2	mA
	Logic "HIGH"; Internal 4.7K Ω pull-up to +5	0	0	0	
Minimum pulse width		2			μs
ESD protection	Human body model	± 5			kV
Encoder Inputs (A/A+, A-, B/B+, B-, Z/Z+, Z)		Min.	Typ.	Max.	Units
Single-ended mode compliance	Leave negative inputs disconnected	TTL / CMOS / Open-collector			
Input voltage	Logic "LOW"			1.6	V
	Logic "HIGH"	1.8			
	Floating voltage (not connected)		4.5		
	Logic "LOW"			1.2	
Input current	Logic "HIGH"	1.4			mA
	Floating voltage (not connected)		4.7		
	Logic "LOW"; Pull to GND		2.5	3	
	Logic "HIGH"; Internal 2.2K Ω pull-up to +5	0	0	0	
Differential mode compliance	For full RS422 compliance, see ¹	TIA/EIA-422-A			
Input voltage	Hysteresis	± 0.06	± 0.1	± 0.2	V
	Common-mode range (A+ to GND, etc.)	-7		+7	
Input impedance, differential	A+ to A-, B+ to B-	4.2	4.7		k Ω
	Z+ to Z-	6.1	7.2		
Input frequency	Single-ended mode, Open-collector / NPN	0		500	kHz
	Differential mode, or Single-ended driven by push-pull (TTL / CMOS)	0		10	
Output voltage	Minimum pulse width	1			ns
	Single-ended mode, Open-collector / NPN	50			
	Differential mode, or Single-ended driven by push-pull (TTL / CMOS)				
	Absolute maximum values, continuous	-7		+7	
Output current	Absolute maximum, surge (duration $\leq 1s$) ¹	-11		+14	V
	ESD protection	Human body model	± 1		
	Linear Hall Inputs (LH1, LH2, LH3)	Min.	Typ.	Max.	Units
	Input voltage	0	0.5 ± 4.5	4.9	V
Output current	Input voltage	Absolute maximum values, continuous	-7	+7	V
		Absolute maximum, surge (duration $\leq 1s$) ¹	-11	+14	
		Input current	-1	± 0.9	+1 mA
Output current	Interpolation Resolution	Depending on software settings		11	bits
	Frequency	0		1	kHz
	ESD protection	Human body model	± 1		kV

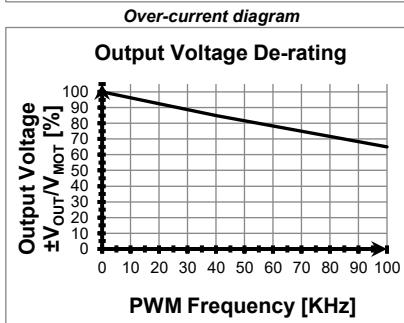
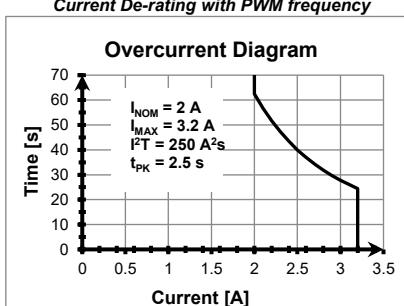
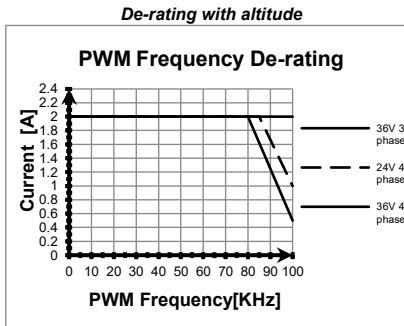
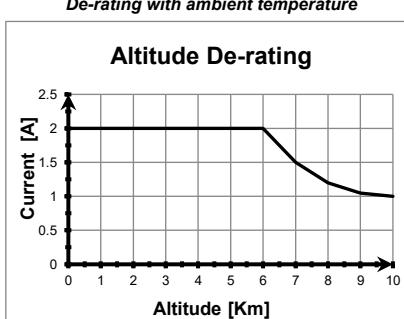
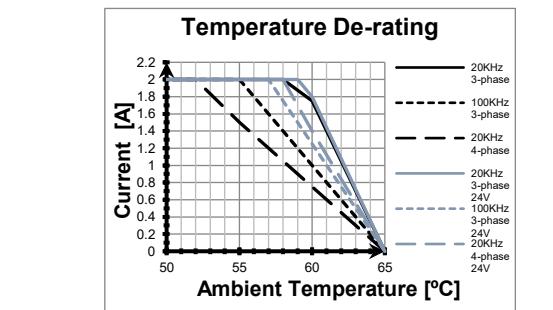
¹ For full RS-422 compliance, 120 Ω termination resistors must be connected across the differential pairs, as close as possible to the drive input pins.

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Sin-Cos Encoder Inputs (Sin+, Sin-, Cos+, Cos-)		Min.	Typ.	Max.	Units
Input voltage, differential	Sin+ to Sin-, Cos+ to Cos-		1	1.25	V _{PP}
Input voltage, any pin to GND	Operational range	-1	2.5	4	V
	Absolute maximum values, continuous	-7		+7	
	Absolute maximum, surge (duration \leq 1s) [†]	-11		+14	
Input impedance	Differential, Sin+ to Sin-, Cos+ to Cos-	4.2	4.7		KΩ
	Common-mode, to GND		2.2		KΩ
Resolution with interpolation	Software selectable, for one sine/cosine period	2		10	bits
Frequency	Sin-Cos interpolation	0		450	kHz
	Quadrature, no interpolation	0		10	MHz
ESD protection	Human body model	± 1			kV
Analog 0...5V Inputs (REF, FDBK)		Min.	Typ.	Max.	Units
Input voltage	Operational range	0		4.95	V
	Absolute maximum values, continuous	-12		+18	
	Absolute maximum, surge (duration \leq 1s) [†]			± 36	
Input impedance	To GND		30		KΩ
Resolution			12		bits
Integral linearity				± 2	bits
Offset error			± 2	± 10	bits
Gain error			$\pm 1\%$	$\pm 3\%$	% FS ²
Bandwidth (-3dB)	Software selectable	0		1	kHz
ESD protection	Human body model	± 5			kV
Axis ID Inputs (AxisID 0, AxisID 1, AxisID 2)		Min.	Typ.	Max.	Units
External connections	7 levels	Not connected; Strap to GND; Strap to +5V; 4.7KΩ to GND; 4.7KΩ to +5V; 22KΩ to GND; 22KΩ to +5V;			
Pin current	Use to size PCB tracks			± 0.5	mA
4.7KΩ/22KΩ resistor	Power rating	3			mW
	Tolerance			± 5	%
ESD protection	Human body model	± 5			kV
RS-232		Min.	Typ.	Max.	Units
Compliance		TIA/EIA-232-C			
Bit rate	Software selectable	9600	115200		Baud
Short-circuit	232TX short to GND	Guaranteed			
ESD protection	Human body model	± 2			kV
CAN-Bus		Min.	Typ.	Max.	Units
Compliance		ISO11898, CiA-301v4.2 & 402v3.0			
Bit rate	Software selectable	125	1000	Kbps	
	1Mbps		25		m
Bus length	800Kbps		50		
	500Kbps		100		
≤ 250 Kbps			250		
Resistor	Between CAN-Hi, CAN-Lo	none on-board			
Node addressing	Strapping option (AxisID0,1,2)	1 ÷ 127 (CANopen); 1-195 & 255 (TMLCAN)			-
ESD protection	Human body model	± 15			kV
Supply Output (+5V)		Min.	Typ.	Max.	Units
Output voltage	Current sourced = 250mA	4.8	5	5.2	V
Output current		250	350		mA
Short-circuit		Yes / Drive resets at event			
Over-voltage		NOT protected			
ESD protection	Human body model	± 1			kV
Conformity		Min.	Typ.	Max.	Units
EU Declaration	2014/30/EU (EMC), 2014/35/EU (LVD), 2011/65/EU (RoHS), 1907/2006/EC (REACH), 93/68/EEC (CE Marking Directive), EC 428/2009 (non dual-use item, output frequency limited to 590Hz)				

[†] Stresses beyond values listed under "absolute maximum ratings" may cause permanent damage to the device. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.



¹ For many applications, an 120Ω termination resistor should be connected across SIN+ to SIN-, and across COS+ to COS-. Please consult the feedback device datasheet for confirmation.

² "FS" stands for "Full Scale"

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