

Top view; Pins facing downward; All dimensions are in mm; Header pitch is 2 mm.; Drawing not to scale; Tolerance ± 0.1 mm (unless otherwise noted)

Motor – sensor configurations

| Sensor | Motor | PMSM | BLDC | DC BRUSH | STEP (2-ph) | STEP (3-ph) |
|---|-------|------|------|----------|-------------|-------------|
| Incr. Encoder | | Y | | | Y | Y |
| Incr. Encoder + Digital Hall | | Y | Y | | | |
| Digital halls only | | Y | | | | |
| Linear Halls | | Y | | | | |
| Tacho | | | | Y | | |
| Open-loop (no sensor) | | | | | Y | Y |
| Open-loop (with step loss detection using incr. enc.) | | | | | Y | Y |
| Open-loop (with incr. enc on load.) | | | | | Y | Y |

- 2K × 16 SRAM for data acquisition
- 4K × 16 E²ROM to store TML motion programs and data
- Operating ambient temperature: 0-70°C
- Hardware Protections: short-circuit between motor phases and from motor phases to GND, over-voltage, under-voltage, over-temperature and I²t

Mating Connectors

| Ref | Producer | Part No. | Description |
|-----------|--------------|-----------------------|--|
| J1, J3 | Through-hole | Samtec SQT-114-01-L-S | 14-pin single-row 2.0mm-pitch vertical through-hole socket, accepting 0.5mm square pin |
| | Harwin | M22-7131442 | |
| J2 | SMD | Samtec SMM-114-02-L-S | 14-pin single-row 2.0mm-pitch vertical SMD socket, accepting 0.5mm square pin |
| | Fischer | BLY 5 SMD 14 | |
| J2 | Through-hole | Samtec SQT-105-01-L-S | 5-pin single-row 2.0mm-pitch vertical through-hole socket, accepting 0.5mm square pin |
| | Harwin | M22-7130542 | |
| J2 | SMD | Samtec SMM-105-02-L-S | 5-pin single-row 2.0mm-pitch vertical SMD socket, accepting 0.5mm square pin |
| | Fischer | BLY 5 SMD 05 | |

| Pin | Name | Type | Description |
|-----|-------------------|------|---|
| 1 | GND | - | Return ground |
| 2 | +V _{MOT} | I | Positive terminal of the motor supply: 7 to 30V _{DC} |
| 3 | +V _{LOG} | I | Positive terminal of the logic supply: 7 to 40V _{DC} |
| 4 | OUT0 | O | 5-24V 0.5A general-purpose digital output, NPN open-collector / TTL pull-up |
| 5 | OUT1 | O | 5-24V 0.5A general-purpose digital output, NPN open-collector / TTL pull-up |
| 6 | IN0 | I | 5-24V digital NPN input |
| 7 | IN1 | I | 5-24V digital NPN input |
| 8 | IN2 / LSP | I | 5-24V digital NPN input Positive limit switch input |
| 9 | IN3 / LSN | I | 5-24V digital NPN input Negative limit switch input |
| 10 | IN4 / Enable | I | 5-24V digital NPN input Drive enable input |
| 11 | 232RX | I | RS-232 Data Reception |
| 12 | 232TX | O | RS-232 Data Transmission |
| 13 | Can-Hi | I/O | CAN-Bus positive line (dominant high) |
| 14 | Can-Lo | I/O | CAN-Bus negative line (dominant low) |

| Pin | Name | Type | Description |
|-----|--------------------|------|---|
| 1 | GND | - | Return ground |
| 2 | A / A+ | I | Incr. encoder A single-ended, or A+ diff. input |
| 3 | A- | I | Incr. encoder A- diff. input, or linear Hall 3 input |
| 4 | B / B+ | I | Incr. encoder B single-ended, or B+ diff. input |
| 5 | B- | I | Incr. encoder B- diff. input, or linear Hall 2 input |
| 6 | Z / Z+ | I | Incr. encoder Z (index) single-ended, or Z+ diff. input |
| 7 | Z- | I | Incr. encoder Z- differential input, or linear Hall 1 input |
| 8 | Hall 1 | I | Digital input Hall 1 sensor |
| 9 | Hall 2 | I | Digital input Hall 2 sensor |
| 10 | Hall 3 | I | Digital input Hall 3 sensor |
| 11 | REF/FDBK | I | Analogue input, 12-bit, 0-5V. Used to read an analog position, speed or torque reference or feedback; can be used as general purpose analogue input |
| 12 | +5V _{OUT} | O | 5V output supply |
| 13 | TMLCAN/ CANopen | I | Connect to GND to enable CANopen protocol; Leave unconnected for TMLCAN protocol |
| 14 | GND | - | Return ground |

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| Pin | Name | Type | Description |
|-----|---------|------|---|
| 1 | B / A- | O | Phase B for 3-ph motors, A- for 2-ph steppers, Motor- for DC brush motors |
| 2 | A / A+ | O | Phase A for 3-ph motors, A+ for 2-ph steppers, Motor+ for DC brush motors |
| 3 | GND | - | Return ground |
| 4 | C / B+ | O | Phase C for 3-ph motors, B+ for 2-ph steppers |
| 5 | CR / B- | O | Chopping Resistor output/ Phase B- for step motors |

Electrical characteristics

All parameters measured under the following conditions (unless otherwise specified):

- Tamb = 0...70°C, VLOG = 24 VDC; VMOT = 24VDC
- Supplies start-up / shutdown sequence: -any-
- Load current (sinusoidal amplitude / continuous BLDC, DC, stepper) = 0.9A

| Operating Conditions | | Min. | Typ. | Max. | Units |
|--|--|---------------------|-----------|--------------|-----------------|
| Ambient temperature | | 0 | | +70 | °C |
| Ambient humidity | Non-condensing | 0 | | 90 | %Rh |
| Altitude / pressure ¹ | Altitude (vs. sea level) | -0.1 | 0 ± 2.5 | ² | Km |
| Storage Conditions | | Min. | Typ. | Max. | Units |
| Ambient temperature | | -40 | | 105 | °C |
| Ambient humidity | Non-condensing | 0 | | 100 | %Rh |
| Ambient Pressure | | 0 | | 10.0 | atm |
| ESD capability (Human body model) | Not powered; applies to any accessible part | | | ±0.5 | kV |
| | Original packaging | | | ±15 | kV |
| Mechanical Mounting | | Min. | Typ. | Max. | Units |
| Airflow | natural convection ² , closed box | | | | |
| Spacing required for horizontal mounting | Between adjacent drives | 4 | | | mm |
| | Between drives and nearby walls | 5 | | | mm |
| | Space needed for drive removal | 10 | | | mm |
| | Between drives and roof-top | 20 | | | mm |
| Insertion force | Using recommended mating connectors | 2.2...4.5 | 6.7 | | Kg |
| Extraction force | | 0.6 | 1.0...1.7 | | |
| Environmental Characteristics | | Min. | Typ. | Max. | Units |
| Size (Length x Width x Height) | Global size | 46.5 x 19.2 x 8.5 | | | mm |
| Weight | | ~1.83 x 0.76 x 0.33 | | | inch |
| Cleaning agents | Dry cleaning is recommended | <20 | | | |
| Protection degree | According to IEC60529, UL508 | IP00 | | - | |
| Logic Supply Input (+V _{LOG}) | | Min. | Typ. | Max. | Units |
| Supply voltage | Nominal values | 6 | 24 | 39 | V _{DC} |
| | Absolute maximum values, drive operating but outside guaranteed parameters | 5.7 | | 40 | V _{DC} |
| | Absolute maximum values, continuous | -0.6 | | 42 | V _{DC} |
| | Absolute maximum values, surge (duration ≤ 10ms) ³ | -1 | | +45 | V |
| Supply current | +V _{LOG} = 12V | | 75 | | mA |
| | +V _{LOG} = 24V | | 40 | 280 | |

| Motor Supply Input (+V _{MOT}) | | Min. | Typ. | Max. | Units |
|---|--|--|------|------|-----------------|
| Supply voltage | Nominal values | 6.5 | 24 | 28 | V _{DC} |
| | Absolute maximum values, drive operating but outside guaranteed parameters | 4.8 | | 29 | V _{DC} |
| | Absolute maximum values, continuous | -0.6 | | 30 | |
| | Absolute maximum values, surge (duration ≤ 10ms) [†] | -1 | | 32 | V |
| Supply current | Idle | | 10 | 25 | mA |
| | Operating | -0.9 | ±0.9 | +0.9 | A |
| | Absolute maximum value, short-circuit condition [†] (duration ≤ 10ms) | | | 4 | A |
| Motor Outputs (A/A-, B/A-, C/B+, CR/B-) | | Min. | Typ. | Max. | Units |
| Nominal output current, continuous ³ | for DC brushed, steppers and BLDC motors with Hall-based trapezoidal control | | | 0.9 | |
| | for PMSM motors with FOC sinusoidal control (sinusoidal amplitude value) | | | 0.9 | |
| | for PMSM motors with FOC sinusoidal control (sinusoidal effective value) | | | 0.64 | |
| Motor output current, peak | | -0.9 | | +0.9 | A |
| Short-circuit protection threshold | | | | ±1.3 | |
| Short-circuit protection delay | | 5 | 10 | | μs |
| On-state voltage drop | Nominal output current; including typical mating connector contact resistance | | ±50 | ±100 | V |
| Off-state leakage current | | | ±0.5 | ±1 | mA |
| Motor inductance (phase-to-phase) | F _{PWM} | | | | |
| | Recommended value, for current ripple max. ±5% of full range; +V _{MOT} = 24 V | 20 kHz | 160 | | |
| | | 40 kHz | 80 | | |
| | | 60 kHz | 60 | | |
| | | 80 kHz | 40 | | |
| | | 100 kHz | 30 | | |
| | Minimum value, limited by short-circuit protection; +V _{MOT} = 24 V | 20 kHz | 60 | | |
| | | 60 kHz | 20 | | |
| | | 40 kHz | 15 | | |
| | | 80 kHz | 8 | | |
| Motor electrical time-constant (L/R) | Recommended value for ±5% current measurement error | 20 kHz | 250 | | |
| | | 40 kHz | 125 | | |
| | | 60 kHz | 100 | | |
| | | 80 kHz | 63 | | |
| | | 100 kHz | 50 | | |
| Current measurement | FS = Full Scale accuracy | | ±4 | ±8 | %FS |
| Digital Inputs (IN0, IN1, IN2/LSP, IN3/LSN, IN4/Enable) | | Min. | Typ. | Max. | Units |
| Mode compliance | | TTL / CMOS / LVTTL (3.3V) / Open-collector / NPN / 24V outputs | | | |
| Default state | Input floating (wiring disconnected) | Logic HIGH | | | |
| Input voltage | Logic "LOW" | | 0 | 0.8 | |
| | Logic "HIGH" | 2 | 5÷24 | | |
| | Floating voltage (not connected) | | 3 | | |
| | Absolute maximum, continuous | -10 | | +30 | |
| | Absolute maximum, surge (duration ≤ 1s) [†] | -20 | | +40 | |
| Input current | Logic "LOW"; pulled to GND | | 0.6 | 1 | |
| | Logic "HIGH"; Internal 4.7KΩ pull-up to +3.3 | 0 | 0 | 0 | mA |
| | Logic "HIGH"; Pulled to +5V | | 0.15 | 0.2 | |
| | Logic "HIGH"; Pulled to +24V | | 2 | 2.5 | |
| Input frequency | | 0 | | 150 | kHz |
| Minimum pulse | | 3.3 | | | μs |
| ESD protection | Human body model | ±5 | | | kV |

¹ iPOS2401 can be operated in vacuum (no altitude restriction), but at altitudes over 2,500m, current and power rating are reduced due to thermal dissipation efficiency.

² In case of forced cooling (conduction or ventilation) the spacing requirements may drop substantially down to zero as long as the ambient temperature is kept below the maximum operating limit

³ @20Khz F_{PWM}

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| Digital Outputs (OUT0, OUT1) | | Min. | Typ. | Max. | Units | |
|--|---|--|---------------|-------------------|---------|--|
| Mode compliance | | TTL / CMOS / Open-collector / NPN 24V | | | | |
| Default state | Not supplied ($+V_{LOG}$ floating or to GND) | High-Z (floating) | | | | |
| | Immediately after power-up | Logic "HIGH" | | | | |
| | Normal operation | Logic "HIGH" | | | | |
| Output voltage | Logic "LOW"; output current = 0.5A | 0.2 | 0.8 | V | | |
| | Logic "HIGH"; output current = 0, no load | 4 | 4.5 | | V | |
| | Logic "HIGH", external load to $+V_{LOG}$ | V_{LOG} | | V | | |
| | Absolute maximum, continuous | -0.5 | $V_{LOG}+0.5$ | | | |
| | Absolute maximum, surge [†] (duration $\leq 1s$) | -1 | $V_{LOG}+1$ | | mA | |
| Output current | Logic "LOW", sink current, continuous | 0.5 | | A | | |
| | Logic "LOW", sink current, pulse ≤ 5 sec. | 1 | | | A | |
| | Logic "HIGH", source current; external load to GND; $V_{OUT} \geq 2.0V$ | 4 | | mA | | |
| Logic "HIGH", leakage current; external load to $+V_{LOG}$; $V_{OUT} = V_{LOG}$ max = 40V | | 0.1 | 0.2 | | mA | |
| Minimum pulse width | | 2 | | | μs | |
| ESD protection | Human body model | ± 5 | | | kV | |
| Digital Hall Inputs (Hall1, Hall2, Hall3) | | Min. | Typ. | Max. | Units | |
| Mode compliance | | TTL / CMOS / Open-collector | | | | |
| Default state | Input floating (wiring disconnected) | | Logic HIGH | | | |
| | Logic "LOW" | 0 | 0.8 | V | | |
| Input voltage | Logic "HIGH" | 2 | 5 | | | |
| | Floating voltage (not connected) | 4.4 | | | | |
| | Absolute maximum, surge [†] (duration $\leq 1s$) | -10 | +15 | | | |
| | Logic "LOW"; Pull to GND | 1.2 | | mA | | |
| Input current | Logic "HIGH"; Internal 4.7K Ω pull-up to +5 | 0 | 0 | | | |
| | Minimum pulse width | 2 | | | μs | |
| ESD protection | Human body model | ± 5 | | | kV | |
| Linear Hall Inputs (LH1, LH2, LH3) | | Min. | Typ. | Max. | Units | |
| Input voltage | Operational range | 0 | 0.5~4.5 | 4.9 | V | |
| Input voltage | Absolute maximum values, continuous | -7 | +7 | | V | |
| | Absolute maximum, surge [†] (duration $\leq 1s$) | -11 | +14 | | | |
| Input current | Input voltage 0...+5V | -1 | ± 0.7 | +1 | mA | |
| Interpolation Resolution | Depending on software settings | 9 | 13 | | bits | |
| Frequency | | 0 | 4 | | kHz | |
| ESD protection | Human body model | ± 15 | | | kV | |
| Analog 0...5V Input (REF/FDBK) | | Min. | Typ. | Max. | Units | |
| Input voltage | Operational range | 0 | 5 | V | | |
| | Absolute maximum values, continuous | -12 | +18 | | | |
| | Absolute maximum, surge [†] (duration $\leq 1s$) | ±36 | | | | |
| Input impedance | To +1.47V | 41 | | K Ω | | |
| Resolution | | 12 | | bits | | |
| Integral linearity | | ±2 | | bits | | |
| Offset error | | ±2 | ±10 | bits | | |
| Gain error | | ±1% | ±3% | % Fs [†] | | |
| Bandwidth (-3dB) | Software selectable | 0 | 1 | kHz | | |
| ESD protection | Human body model | ± 5 | | | kV | |

| Encoder Inputs (A/A+, A-, B/B+, B-, Z/Z+, Z) | | Min. | Typ. | Max. | Units | | |
|--|---|---|--------|-----------------------------|---------|--|--|
| Single-ended mode compliance | | Leave negative inputs disconnected | | TTL / CMOS / Open-collector | | | |
| Input voltage, single-ended mode A/A+, B/B+ | Logic "LOW" | 1.6 | | V | | | |
| | Logic "HIGH" | 1.8 | | | | | |
| | Floating voltage (not connected) | 3.3 | | | | | |
| | Logic "LOW" | 1.2 | | V | | | |
| Input voltage, single-ended mode Z/Z+ | Logic "HIGH" | 1.4 | | | | | |
| | Floating voltage (not connected) | 4.7 | | | | | |
| | Logic "LOW"; Pull to GND | 2.5 | 3 | | mA | | |
| | Logic "HIGH"; Internal 2.2K Ω pull-up to +5 | 0 | 0 | 0 | | | |
| Differential mode compliance | | For full RS422 compliance, see ² | | TIA/EIA-422-A | | | |
| Input voltage, differential mode | Hysteresis | ±0.06 | ±0.1 | ±0.2 | V | | |
| | Common-mode range (A+ to GND, etc.) | -7 | +7 | | | | |
| Input impedance, differential | A+ to A-, B+ to B-, Z+ to Z- | 2.7 | 2.8 | K Ω | | | |
| Input frequency | Single-ended mode, Open-collector / NPN | 0 | 500 | | KHz | | |
| | Differential mode, or Single-ended driven by push-pull (TTL / CMOS) | 0 | 12 | | MHz | | |
| | Single-ended mode, Open-collector / NPN | 1 | | | μs | | |
| | Differential mode, or Single-ended driven by push-pull (TTL / CMOS) | 20 | | | ns | | |
| Input voltage, any pin to GND | Absolute maximum values, continuous | -7 | +7 | | V | | |
| | Absolute maximum, surge [†] (duration $\leq 1s$) | -11 | +14 | | | | |
| ESD protection | Human body model | ±1 | | | kV | | |
| RS-232 | | Min. | Typ. | Max. | Units | | |
| Compliance | | TIA/EIA-232-C | | | | | |
| Bit rate | Software selectable | 9600 | 115200 | | Baud | | |
| Short-circuit | 232TX short to GND | Guaranteed | | | | | |
| ESD protection | Human body model | ±2 | | | kV | | |
| CAN-Bus | | Min. | Typ. | Max. | Units | | |
| Compliance | | ISO11898, CiA-301v4.2 & 402v3.0 | | | | | |
| Bit rate | Software selectable | 125 | 1000 | | Kbps | | |
| Bus length | 1Mbps | 40 | | m | | | |
| | 500Kbps | 100 | | | | | |
| ≤ 250Kbps | 250 | | | | | | |
| Resistor | Between CAN-Hi, CAN-Lo | none on-board | | | | | |
| Node addressing | Software configurable | 1 ÷ 127 (CANopen); 1- 255 (TMLCAN) | | - | | | |
| Voltage, CAN-Hi or CAN-Lo to GND | | -58 | 58 | | V | | |
| ESD protection | Human body model | ±15 | | | kV | | |
| Supply Output (+5V) | | Min. | Typ. | Max. | Units | | |
| Output voltage | Current sourced = 250mA | 4.8 | 5 | 5.2 | V | | |
| Output current | | 250 | 300 | mA | | | |
| Short-circuit | | Yes / Drive resets at event | | | | | |
| Over-voltage | | NOT protected | | | | | |
| ESD protection | Human body model | ±1 | | | kV | | |

[†] Stresses beyond values listed under "absolute maximum ratings" may cause permanent damage to the device. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

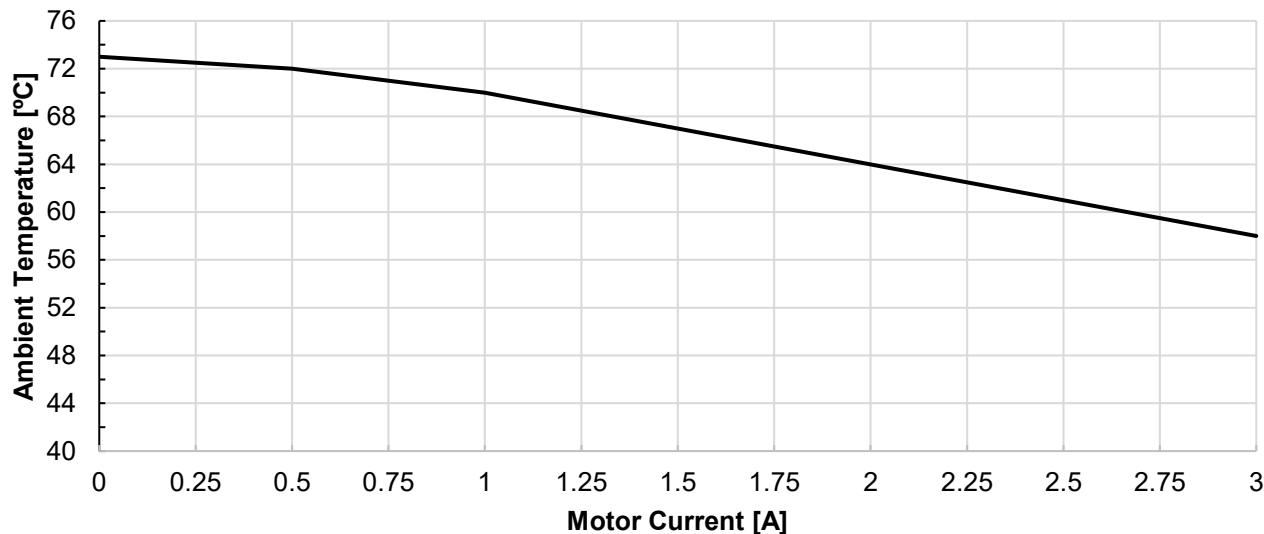
¹ "FS" stands for "Full Scale"

² For full RS-422 compliance, 120 Ω termination resistors must be connected across the differential pairs, as close as possible to the drive input pins.

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iPOS2401 MX-CAN
Motor current de-rating with ambient temperature



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