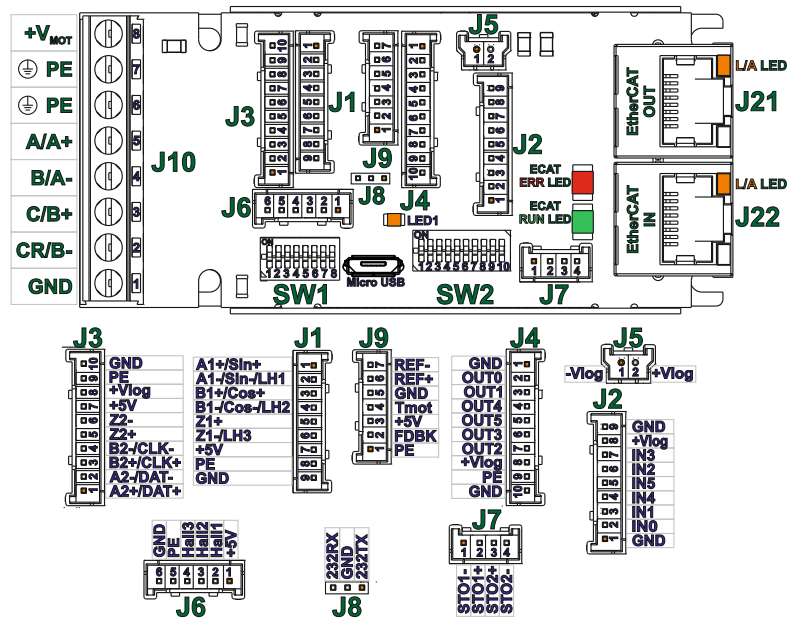


All dimensions are in mm; Drawing not to scale.



Motor – sensor configurations					
Sensor \ Motor	PMSM	BLDC	DC BRUSH	STEP (2-ph)	STEP (3-ph)
Incr. Encoder	Ⓢ		Ⓢ	Ⓢ	
Incr. Encoder + Dig. Hall	Ⓢ	Ⓢ			
Linear Halls	Ⓢ				
Digital Hall control only	Ⓢ				
Analog Sin/Cos encoder	Ⓢ	Ⓢ	Ⓢ	Ⓢ	
SSI / BiSS-C/ EnDAT/ TAMAGAWA/ Panasonic / Nikon / Sanyo Denki	Ⓢ	Ⓢ	Ⓢ	Ⓢ	
Tacho			Ⓢ		
Open-loop (no sensor)				Ⓢ	Ⓢ

Mating Connectors			
Producer	Part No.	Connector	Description
Molex	355070900	J1, J2	2.00mm Pitch Sherlock Wire-to-Board Housing, Natural, 9 Circuits
Molex	355071000	J3, J4	2.00mm Pitch Sherlock Wire-to-Board Housing, Natural, 10 Circuits
Molex	355070200	J5	2.00mm Pitch Sherlock Wire-to-Board Housing, Natural, 2 Circuits
Molex	355070600	J6	2.00mm Pitch Sherlock Wire-to-Board Housing, Natural, 6 Circuits
Molex	355070400	J7	2.00mm Pitch Sherlock Wire-to-Board Housing, Natural, 4 Circuits
Molex	355070700	J9	2.00mm Pitch Sherlock Wire-to-Board Housing, Natural, 7 Circuits
Molex	797581021	J1, J2, J3, J4, J5, J6, J7, J9	Pre-Crimped Lead Sherlock Female-to-Sherlock Female, Tin (Sn) Plating, 300.00mm Length, 26 AWG, Black
	638190500		Hand Crimp Tool for 2.00mm Pitch Terminal, 24-30 AWG
	502128100		2.00mm Pitch, Micro-Latch Female Crimp Terminal, Tin (Sn) Plating, 24-30 AWG, Bag
J10	M3 screws fixed with 0.5...1Nm using a 2.5mm x 0.3mm tip screwdriver. Wire AWG 12...30 (0.5mm <sup>2</sup> ... 3.3mm <sup>2</sup> ), strip length 6.5mm.		

Features
<ul style="list-style-type: none"> <li>▪ Motion controller and drive in a single compact unit based on MotionChip™ technology</li> <li>▪ Universal solution for control of rotary and linear brushless, brushed and 2 or 3-phase step motors</li> <li>▪ Advanced motion control capabilities (PVT, S-curve, electronic cam)</li> <li>▪ Motor supply: 11-50V; Logic SELV/ PELV supply: 9-36V; STO SELV/ PELV supply: 18-40V</li> <li>▪ Motor output current: <ul style="list-style-type: none"> <li>▪ Nominal: 15A<sub>RMS</sub> / 21.2A amplitude;</li> <li>▪ Peak: 28.3A<sub>RMS</sub> / 40A amplitude.</li> </ul> </li> <li>▪ Operating ambient temperature: 0-40°C (over 40°C with derating)</li> <li>▪ NTC/PTC analogue Motor Temperature sensor input</li> <li>▪ Communication interfaces: USB; Dual RJ45 100Mbps EtherCAT® ports</li> <li>▪ Commissioning (set-up) possible through USB, FoE (file-over-EtherCAT®), EoE (Ethernet-over-EtherCAT®)</li> <li>▪ 255 h/w addresses selectable by h/w sliding switches</li> <li>▪ 16k x 16 SRAM memory for data acquisition</li> <li>▪ 24k x16 E2ROM to store setup data, TML motion programs, cam tables and other user data</li> <li>▪ Feedback Devices (dual-loop support) <ul style="list-style-type: none"> <li>1<sup>st</sup> feedback devices supported: <ul style="list-style-type: none"> <li>▪ Incremental encoder interface (single ended or differential)</li> <li>▪ Analogue sin/cos encoder interface (differential 1V<sub>pp</sub>)</li> <li>▪ Digital Hall sensor interface (single-ended / open collector)</li> </ul> </li> <li>2<sup>nd</sup> feedback devices supported: <ul style="list-style-type: none"> <li>▪ Incremental encoder interface (differential)</li> <li>▪ BiSS / SSI / EnDAT / TAMAGAWA / Panasonic/ Nikon / Sanyo Denki encoder interface</li> </ul> </li> </ul> </li> <li>▪ Pulse &amp; direction reference (single-ended or differential) capability</li> <li>▪ Integrated termination resistors for differential Feedback#1 pairs, selectable through sliding switches.</li> <li>▪ STO: 2 safe torque-off inputs, safety integrity level (SIL3/Cat3/PLe) acc. to EN61800-5-1; -2/ EN61508-3; -4/ EN ISO 13849-1.</li> <li>▪ 6 digital inputs, 12-36V, PNP/NPN programmable: 2 for limit switches, 4 general-purpose</li> <li>▪ 5 x digital outputs, 5-36V: 0.4A NPN / 0.3A PNP, polarity software selectable: Ready, Error or general-purpose <ul style="list-style-type: none"> <li>▪ 1 x dedicated motor brake or general-purpose output (OUT0): 2A NPN / 1.5A PNP, polarity software selectable</li> </ul> </li> <li>▪ 2 x analogue inputs, 12-bit: ±10V Reference (via REF+ and REF- pins), 0-5V Feedback or general-purpose</li> </ul>

Name ALN	First edition August 31, 2021	Document template: P099.TQT.564.0001	Last edition November 1, 2023	Visa: AS, AN
		Title of document <b>iPOS4815 XZ-CAT PRODUCT DATA SHEET</b>	N° document <b>P022.826.E122.DSH.01G</b>	Page: 1 of 7

## Connector's description

J1 Feedback #1		
Pin	Name	Description
1	A1+/Sin+	Incr. encoder1 A single-ended, or A+ diff. input, or analogue encoder Sin+ diff. input
2	A1-/Sin-/LH1	Incr. encoder1 A- diff. input, or analogue encoder Sin- diff. input if SW2 pin2= ON and pin3=OFF Linear Hall 1 input if SW2 pin2= OFF and pin3=ON
3	B1+/Cos+	Incr. encoder1 B single-ended, or B+ diff. input, or analogue encoder Cos+ diff. input
4	B1-/Cos-/LH2	Incr. encoder1 B- diff. input, or analogue encoder Cos- diff. input if SW2 pin5= ON and pin6=OFF Linear Hall 2 input if SW2 pin5= OFF and pin6=ON
5	Z1+	Incr. encoder1 Z single-ended, or Z+ diff. input
6	Z1-/LH3	Incr. encoder1 Z- diff. input if SW2 pin8= ON and pin9=OFF Linear Hall 3 input if SW2 pin8= OFF and pin9=ON
7	+5V <sub>OUT</sub>	5V output supply
8	PE	Protection Earth
9	GND	Return ground. Internally connected to all GND signals except STO GND.

J2 Digital Inputs		
Pin	Name	Description
1	GND	Return ground. Internally connected to all GND signals except STO GND.
2	IN0	12-36V general-purpose digital PNP/NPN input
3	IN1	12-36V general-purpose digital PNP/NPN input
4	IN4	12-36V general-purpose digital PNP/NPN input
5	IN5	12-36V general-purpose digital PNP/NPN input
6	IN2/LSP	12-36V digital PNP/NPN input. Positive limit switch input
7	IN3/LSN	12-36V digital PNP/NPN input. Negative limit switch input
8	+V <sub>LOG</sub>	Positive terminal of the logic supply input: 9 to 36V <sub>DC</sub> . Internally connected to other +V <sub>LOG</sub> pins
9	GND	Return ground. Internally connected to all GND signals except STO GND.

J3 Feedback #2		
Pin	Name	Description
1	A2+/Pulse+/Data+/SL+	Incr. encoder2 A+ diff. input, or Pulse+, or Data+ for SSI, or Slave+ for BiSS; has internal 120Ω resistor between pins 1 and 2
2	A2-/Pulse-/Data-/SL-	Incr. encoder2 A- diff. input, or Pulse-, or Data- for SSI, or Slave- for BiSS; has internal 120Ω resistor between pins 1 and 2
3	B2+/Dir+/CLK+/MA+	Incr. encoder2 B+ diff. input, or Dir+, or Clock+ for SSI, or Master+ for BiSS; has internal 120Ω resistor between pins 3 and 4
4	B2-/Dir-/CLK-/MA-	Incr. encoder2 B- diff. input, or Dir-, or Clock- for SSI, or Master- for BiSS; has internal 120Ω resistor between pins 3 and 4
5	Z2+	Incr. encoder2 Z+ diff. input; has internal 120Ω resistor between pins 5 and 6
6	Z2-	Incr. encoder2 Z- diff. input; has internal 120Ω resistor between pins 5 and 6
7	+5V <sub>OUT</sub>	5V output supply
8	+V <sub>LOG</sub>	Positive terminal of the logic supply input: 9 to 36V <sub>DC</sub> . Internally connected to other +V <sub>LOG</sub> pins
9	PE	Protection Earth
10	GND	Return ground. Internally connected to all GND signals except STO GND.

J8 Serial communication		
Pin	Name	Description
1	232TX	RS-232 Data Transmission.
2	GND	Return ground. Internally connected to all GND signals except STO GND.
3	232RX	RS-232 Data Reception.

J4 Digital Outputs		
Pin	Name	Description
1	GND	Return ground. Internally connected to all GND signals except STO GND.
2	OUT0	12-36V general-purpose digital output, 1.5A PNP/ 2A NPN, software selectable
3	OUT1	12-36V general-purpose digital output, 0.3A PNP/ 0.4A NPN, software selectable
4	OUT4	12-36V general-purpose digital output, 0.3A PNP/ 0.4A NPN, software selectable
5	OUT5	12-36V general-purpose digital output, 0.3A PNP/ 0.4A NPN, software selectable
6	OUT3/Ready	12-36V Ready signal digital output, 0.3A PNP/ 0.4A NPN, software selectable
7	OUT2/Error	12-36V Error signal digital output, 0.3A PNP/ 0.4A NPN, software selectable
8	+V <sub>LOG</sub>	Positive terminal of the logic supply input: 9 to 36V <sub>DC</sub> . Internally connected to other +V <sub>LOG</sub> pins
9	PE	Protection Earth
10	GND	Return ground. Internally connected to all GND signals except STO GND.

J5 Logic supply input		
Pin	Name	Description
1	-V <sub>LOG</sub>	Negative terminal of the logic supply input: 9 to 36V <sub>DC</sub> from SELV/ PELV type power supply.
2	+V <sub>LOG</sub>	Positive terminal of the logic supply input: 9 to 36V <sub>DC</sub> from SELV/ PELV type power supply.


J6 Digital Hall		
Pin	Name	Description
1	+5V <sub>OUT</sub>	5V output supply
2	Hall 1	Digital input Hall 1 sensor
3	Hall 2	Digital input Hall 2 sensor
4	Hall 3	Digital input Hall 3 sensor
5	PE	Protection Earth
6	GND	Return ground. Internally connected to all GND signals except STO GND.

J7 STO (Safe Torque Off)		
Pin	Name	Description
1	STO1-	Safe Torque Off input 1, negative return (opto-isolated, 0V)
2	STO1+	Safe Torque Off input 1, positive input (opto-isolated, 18+40V)
3	STO2+	Safe Torque Off input 2, positive input (opto-isolated, 18+40V)
4	STO2-	Safe Torque Off input 2, negative return (opto-isolated, 0V)

Apply between both STO1+, STO2+ and STO1-, STO2- 24V DC from SELV/ PELV power supply for motor PWM output operation

J9 Analogue inputs		
Pin	Name	Description
1	PE	Protection Earth
2	FDBK	Analogue input, 12-bit, 0-5V. Reads analogue feedback (tacho), or general purpose.
3	+5V <sub>OUT</sub>	5V output supply.
4	Temp Mot	NTC/PTC 3.3V input. Used to read an analog temperature value
5	GND	Return ground. Internally connected to all GND signals except STO GND.
6	REF+	Analogue Input+, 11-bit for 0...10V
7	REF-	Analogue Input-, 11-bit for -10...0V

Found as variable REF

Name ALN	First edition August 31, 2021	Document template: P099.TQT.564.0001	Last edition November 1, 2023	Visa: AS, AN
		Title of document <b>iPOS4815 XZ-CAT PRODUCT DATA SHEET</b>	N° document <b>P022.826.E122.DSH.01G</b>	
			Page: 2 of 7	

J10 Power input and Motor outputs		
Pin	Name	Description
1	GND	Negative return (ground) of the power supply
2	CR/B-	Chopping Resistor output/ Phase B- for step motors
3	C/B+	Phase C for 3-ph motors, B+ for 2-ph steppers
4	B/A-	Phase B for 3-ph motors, A- for 2-ph steppers, Motor- for DC brush motors
5	A/A+	Phase A for 3-ph motors, A+ for 2-ph steppers, Motor+ for DC brush motors
6	PE	Earth connection
7	PE	Earth connection
8	+Vmot	Positive terminal of the motor supply: 12 to 48V <sub>DC</sub> .

J21 & J22 EtherCAT
EtherCAT standard RJ45 Ethernet IN/OUT ports.

SW1 – Axis ID settings	
Position	Description
1..8	8-bit H/W Axis ID register Switch 1 is Bit 0... Switch 8 is Bit 7 of the Axis value. Switch ON -> Bit = 0 Switch OFF -> Bit = 1 AxisID values: from 1 to 255. AxisID = 255 also when all switches are ON. In EtherCAT, when Axis ID is 255, the register called "configured station alias" will be 0.

SW2 – Feedback #1 Signal routing and termination resistors	
Position	Description
1	Internally connect 120Ω termination resistor between J1 pin 1 and 2.
2	Internally connect A1-/Sin- signal to J1 pin2; <b>Remark:</b> If this pin is ON, SW2 pin 3 must be OFF.
3	Internally connect Linear Hall 1 (LH1) signal to J1 pin2; <b>Remark:</b> If this pin is ON, SW2 pin 2 must be OFF.
4	Internally connect 120Ω termination resistor between J1 pin 3 and 4.
5	Internally connect B1-/Cos- signal to J1 pin4; <b>Remark:</b> If this pin is ON, SW2 pin 6 must be OFF.
6	Internally connect Linear Hall 2 (LH2) signal to J1 pin4; <b>Remark:</b> If this pin is ON, SW2 pin 5 must be OFF.
7	Internally connect 120Ω termination resistor between J1 pin 5 and 6.
8	Internally connect Z1- signal to J1 pin6; <b>Remark:</b> If this pin is ON, SW2 pin 9 must be OFF.
9	Internally connect Linear Hall 3 (LH3) signal to J1 pin6; <b>Remark:</b> If this pin is ON, SW2 pin 8 must be OFF.
10	Reserved.

LEDs	
LED1 - yellow	Indicates that logic supply is present.
ECAT ERR - red	Turned on when the drive detects an error condition.
ECAT RUN - green	Lit after power-on when the drive initialization ends. Turned off when an error occurs.

### Electrical characteristics


All parameters measured under the following conditions (unless otherwise specified):

- V<sub>LOG</sub> = 24 VDC; V<sub>MOT</sub> = 48VDC; F<sub>PWM</sub> = 20kHz
- Supplies start-up / shutdown sequence: -any-
- Load current (sinusoidal amplitude) = 21.2 A

Operating Conditions		Min.	Typ.	Max.	Units
Ambient temperature		0		40 <sup>1</sup>	°C
Ambient humidity	Non-condensing	0		90	%Rh
Altitude / pressure <sup>2</sup>	Altitude (vs. sea level)	-0.1	0 ± 2.5	2	Km
	Ambient Pressure	0 <sup>2</sup>	0.75 ± 1	10.0	atm
Storage Conditions		Min.	Typ.	Max.	Units
Ambient temperature		-40		100	°C
Ambient humidity	Non-condensing	0		100	%Rh
Ambient Pressure		0		10.0	atm
ESD capability (Human body model)	Not powered; applies to any accessible part			±0.5	kV
	Original packaging			±15	kV
Mechanical Mounting		Min.	Typ.	Max.	Units
Airflow				natural convection <sup>3</sup> , closed box	
Spacing required for vertical mounting	Between adjacent drives	30			mm
	Between drives and nearby walls	30			mm
	Between drives and roof-top	20			mm
Spacing required for horizontal mounting	Between adjacent drives	4			mm
	Between drives and nearby walls	5			mm
	Space needed for drive removal	10			mm
	Between drives and roof-top	15			mm
Insertion force	Using recommended mating		12	18	N
Extraction force	connectors	8	10		N
Environmental Characteristics		Min.	Typ.	Max.	Units
Size (Length x Width x Height)	Global size		93 x 43.8 x 32		mm
			~3.66 x 1.72 x 1.26		inch
Weight			~92		g
Cleaning agents	Dry cleaning is recommended		Only Water- or Alcohol- based		
Protection degree	According to IEC60529, UL508		IP20		-
Logic Supply Input (+V <sub>LOG</sub> )		Min.	Typ.	Max.	Units
Supply voltage	Nominal values	9		36	V <sub>DC</sub>
	Absolute maximum values, drive operating but outside guaranteed parameters	8		40	V <sub>DC</sub>
	Absolute maximum values, continuous	-0.6		42	V <sub>DC</sub>
	Absolute maximum values, surge (duration ≤ 10ms) <sup>†</sup>	-1		+45	V
Supply current	+V <sub>LOG</sub> = 12V		150		mA
	+V <sub>LOG</sub> = 24V		100		
	+V <sub>LOG</sub> = 40V		80		
Motor Supply Input (+V <sub>MOT</sub> )		Min.	Typ.	Max.	Units
Supply voltage	Nominal values	11		50	V <sub>DC</sub>
	Absolute maximum values, drive operating but outside guaranteed parameters	9		52	V <sub>DC</sub>
	Absolute maximum values, continuous	-0.6		54	V <sub>DC</sub>
	Absolute maximum values, surge (duration ≤ 10ms) <sup>†</sup>	-1		57	V
Supply current	Idle		1	5	mA
	Operating	-40	±10	+40	
	Absolute maximum value, short-circuit condition (duration ≤ 10ms) <sup>†</sup>			43	
Supply Output (+5V)		Min.	Typ.	Max.	Units
Output voltage	Current sourced = 250mA	4.95	5.11	5.25	V
Output current		360	450		mA
Short-circuit		NOT protected			
Over-voltage		NOT protected			
ESD protection	Human body model	±1			kV
Isolation PE (earth) – GND				±250	V

<sup>1</sup>Operating temperature at higher temperatures is possible with reduced current and power ratings  
<sup>2</sup>iPOS4815 can be operated in vacuum (no altitude restriction), but at altitudes over 2,500m, current and power rating are reduced due to thermal dissipation efficiency.

<sup>3</sup>In case of forced cooling (conduction or ventilation) the spacing requirements may drop substantially down to zero as long as the ambient temperature is kept below the maximum operating limit

Name ALN	First edition August 31, 2021	Document template: P099.TQT.564.0001	Last edition November 1, 2023	Visa: AS, AN
		Title of document	N° document	
		<b>iPOS4815 XZ-CAT PRODUCT DATA SHEET</b>	<b>P022.826.E122.DSH.01G</b>	Page: 3 of 7


Motor Outputs (A/A+, B/A-, C/B+, CR/B-)		Min.	Typ.	Max.	Units
Nominal current	PMSM motors sinusoidal amplitude			21.2	A
	PMSM motors sinusoidal RMS			15	
	DC/BLDC motors continuous			18.3	
Peak current	maximum 12.5 s	-40		+40	A
Short-circuit protection threshold		±43		±43	A
Short-circuit protection delay			3.3		µs
On-state voltage drop	Nominal output current; including typical mating connector contact resistance		0.15		V
Voltage efficiency			100		%
Off-state leakage current			±0.5	±1	mA
Motor inductance (phase-to-phase)	Recommended value, for current ripple max. ±5% of full range; +V <sub>MOT</sub> = 48 V	F <sub>PWM</sub>			µH
		20 kHz	400		
		40 kHz	200		
		60 kHz	150		
		80 kHz	100		
	Minimum value, limited by short-circuit protection; +V <sub>MOT</sub> = 48 V	100 kHz	80		µH
		20 kHz	150		
		60 kHz	50		
		40 kHz	40		
		80 kHz	20		
Motor electrical time-constant (L/R)	Recommended value for ±5% current measurement error	100 kHz	10		µs
		20 kHz	330		
		40 kHz	170		
		60 kHz	140		
		80 kHz	80		
100 kHz	66				
Current measurement	FS = Full Scale accuracy	-9.3	+/- 3.4	+9.3	%FS
<b>Digital Hall Inputs (Hall1, Hall2, Hall3)</b>		<b>Min.</b>	<b>Typ.</b>	<b>Max.</b>	<b>Units</b>
Mode compliance		TTL / CMOS / Open-collector			
Default state	Input floating (wiring disconnected)	Logic HIGH			
Input voltage	Logic "LOW"		0	0.8	V
	Logic "HIGH"	2	5		
	Floating voltage (not connected)		4.4		
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-10		+15	
Input current	Logic "LOW"; Pull to GND			1.2	mA
	Logic "HIGH"; Internal 4.7KΩ pull-up to +5	0	0	0	
Minimum pulse width		2			µs
ESD protection	Human body model	±5			kV
<b>Linear Hall Inputs (LH1, LH2, LH3)</b>		<b>Min.</b>	<b>Typ.</b>	<b>Max.</b>	<b>Units</b>
Input voltage	Operational range	0	0.5+4.5	4.9	V
Input voltage	Absolute maximum values, continuous	-7		+7	V
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-11		+14	
Input current	Input voltage 0...+5V	0		0.2	mA
Interpolation Resolution	Depending on software settings			11	bits
Frequency		0		1	kHz
ESD protection	Human body model	±1			kV
<b>Digital Inputs (IN0, IN1, IN2/LSP, IN3/LSN, IN4, IN5)<sup>1</sup></b>		<b>Min.</b>	<b>Typ.</b>	<b>Max.</b>	<b>Units</b>
Mode compliance		PNP			
Default state	Input floating (wiring disconnected)	Logic LOW			
Input voltage	Logic "LOW"	-10	0	2.2	V
	Logic "HIGH"	6.3	24	36	
	Hysteresis	1.2	2.4	2.8	
	Floating voltage (not connected)		0		
	Absolute maximum, continuous	-10		+39	
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-20		+40	
Input current	Logic "LOW"; pulled to GND		0		mA
	Logic "HIGH"		8	10	

Mode compliance		NPN			
Default state	Input floating (wiring disconnected)	Logic HIGH			
Input voltage	Logic "LOW"		0	2.2	V
	Logic "HIGH"	6.3	24	36	
	Hysteresis	1.2	2.4	2.8	
	Floating voltage (not connected)		15		
	Absolute maximum, continuous	-10		+39	
Input current	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-20		+40	mA
	Logic "LOW"; Pulled to GND		8	10	
Input current	Logic "HIGH"; Pulled to +24V	0	0	0	mA
Input frequency		0		10	kHz
Minimum pulse		6			µs
ESD protection	Human body model	±5			kV
<b>Encoder1 Inputs (A1/A1+, A1-, B1/B1+, B1-, Z1/Z1+, Z1-)</b>		<b>Min.</b>	<b>Typ.</b>	<b>Max.</b>	<b>Units</b>
Single-ended mode compliance	Leave negative inputs disconnected	TTL / CMOS / Open-collector			
Input voltage, single-ended mode A/A+, B/B+	Logic "LOW"			1.6	V
	Logic "HIGH"	1.8			
Input voltage, single-ended mode Z/Z+	Floating voltage (not connected)		3.3		V
	Logic "LOW"			1.2	
Input voltage, single-ended mode Z/Z+	Logic "HIGH"	1.4			V
	Floating voltage (not connected)		4.7		
Input current, single-ended mode A/A+, B/B+, Z/Z+	Logic "LOW"; Pull to GND		5.5	6	mA
	Logic "HIGH"; Internal 2.2KΩ pull-up to +5	0	0	0	
Differential mode compliance	For full RS422 compliance, see <sup>2</sup>	TIA/EIA-422-A			
Input voltage, differential mode	Hysteresis	±0.06	±0.1	±0.2	V
	Common-mode range (A+ to GND, etc.)	-7		+7	
Input impedance, differential	A1+ to A1-, B1+ to B1-		1		kΩ
	Z1+ to Z1-		1		
Input frequency	Single-ended mode, Open-collector / NPN	0		5	MHz
	Differential mode, or Single-ended driven by push-pull (TTL / CMOS)	0		10	
Minimum pulse width	Single-ended mode, Open-collector / NPN	1			µs
	Differential mode, or Single-ended driven by push-pull (TTL / CMOS)	50			
Input voltage, any pin to GND	Absolute maximum values, continuous	-7		+7	V
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-11		+14	
ESD protection	Human body model	±1			kV
<b>Digital Outputs (OUT1, OUT2/Error, OUT3/Ready, OUT4, OUT5)<sup>3</sup></b>		<b>Min.</b>	<b>Typ.</b>	<b>Max.</b>	<b>Units</b>
Mode compliance		PNP 24V			
Default state	Not supplied (+VLOG floating or to GND)	High-Z (floating)			
	Normal operation	Logic "High"			
Output voltage	Logic "HIGH"; output current = 0.3A		V <sub>LOG-1.0</sub>	V <sub>LOG-2.0</sub>	V
	Logic "LOW"; output current = 0, no load	open-collector			
	Logic "HIGH", external load to GND		0		
	Absolute maximum, continuous	-0.3		V <sub>LOG+0.3</sub>	
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-0.5		V <sub>LOG+0.5</sub>	
	Output current	Logic "HIGH", source current, continuous			
Logic "HIGH", source current, pulse ≤ 5 s				0.4	A
Logic "LOW", means High-Z				20	µA
Minimum pulse width		3	1.5		µs
ESD protection	Human body model	±15			kV

<sup>1</sup> The digital inputs and outputs are software selectable as PNP or NPN

<sup>2</sup> For full RS-422 compliance, 120Ω termination resistors must be connected across the differential pairs, as close as possible to the drive input pins.

<sup>3</sup> The digital inputs and outputs are software selectable as PNP or NPN

Name ALN	First edition August 31, 2021	Document template: P099.TQT.564.0001	Last edition November 1, 2023	Visa: AS, AN
		Title of document <b>iPOS4815 XZ-CAT PRODUCT DATA SHEET</b>	N° document <b>P022.826.E122.DSH.01G</b>	
			Page: 4 of 7	

Mode compliance		NPN 24V			
Default state	Not supplied (+V <sub>LOG</sub> floating or to GND)	High-Z (floating)			
	Normal operation	High-Z			
Output voltage	Logic "LOW"; output current = 0.4A	0.6	1.3	V	
	Logic "HIGH"; output current = 0, no load	open-collector			
	Logic "HIGH", external load to +V <sub>LOG</sub>	V <sub>LOG</sub>			
	Absolute maximum, continuous	-0.3	V <sub>LOG</sub> +0.3		
Output current	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-0.5	V <sub>LOG</sub> +0.5	0.4	A
	Logic "LOW", sink current, continuous			0.5	A
	Logic "LOW", sink current, pulse ≤ 5 s			20	μA
Minimum pulse width	5	1.8	μs		
ESD protection	Human body model	±15	kV		

**OUT0 – Brake or general-purpose digital output<sup>3</sup>**    **Min.**    **Typ.**    **Max.**    **Units**

Mode compliance		PNP 24V			
Default state	Not supplied (+V <sub>LOG</sub> floating or to GND)	High-Z (floating)			
	Normal operation	Logic "High"			
Output voltage	Logic "HIGH"; output current = 1.5A	V <sub>LOG</sub> -0.4	V <sub>LOG</sub> -0.7	V	
	Logic "LOW"; output current = 0, no load	open-collector			
	Logic "HIGH", external load to GND	0			
	Absolute maximum, continuous	-0.3	V <sub>LOG</sub> +0.3		
Output current	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-0.5	V <sub>LOG</sub> +0.5	1.5	A
	Logic "HIGH", source current, continuous			2.0	A
	Logic "HIGH", source current, pulse ≤ 5 s			50	μA
Minimum pulse width	30	15	μs		
ESD protection	Human body model	±15	kV		

Mode compliance		NPN 24V			
Default state	Not supplied (+V <sub>LOG</sub> floating or to GND)	High-Z (floating)			
	Normal operation	High-Z			
Output voltage	Logic "LOW"; output current = 2.0A	0.2	0.3	V	
	Logic "HIGH"; output current = 0, no load	open-collector			
	Logic "HIGH", external load to +V <sub>LOG</sub>	V <sub>LOG</sub>			
	Absolute maximum, continuous	-0.3	V <sub>LOG</sub> +0.3		
Output current	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-0.5	V <sub>LOG</sub> +0.5	2.0	A
	Logic "LOW", sink current, continuous			2.5	A
	Logic "LOW", sink current, pulse ≤ 5 s			50	μA
Minimum pulse width	30	10	μs		
ESD protection	Human body model	±15	kV		

RS-232		Min.	Typ.	Max.	Units
Compliance		TIA/EIA-232-C			
Bit rate	Software selectable	9600		115200	Baud
Short-circuit	232TX short to GND	Guaranteed			
ESD protection	Human body model	±2			kV

Encoder2 Inputs (A2+/Data+, A2-/Data-, B2+/Clk+, B2-/Clk-, Z2+, Z2-) <sup>1</sup>		Min.	Typ.	Max.	Units
Differential mode compliance		TIA/EIA-422-A			
Input voltage	Hysteresis	±0.06	±0.1	±0.2	V
	Differential mode	-14		+14	
	Common-mode range (A+ to GND, etc.)	-11		+14	
Input impedance, differential	A2+, B2+, Z2+ A2-, B2-, Z2-		150		Ω
Input frequency	Differential mode	0		10	MHz
Minimum pulse width	Differential mode	50			ns

**BISS / SSI / EnDAT / TAMAGAWA / Panasonic/ Nikon / Sanyo Denki Encoder Interface from J3**    **Min.**    **Typ.**    **Max.**    **Units**

Differential mode (CLOCK, DATA) <sup>1</sup>	For full RS422 compliance, see <sup>1</sup>	TIA/EIA-422			
CLOCK Output voltage	Differential; 50Ω differential load	2.0	2.5	5.0	V
	Common-mode, referenced to GND	2.3	2.5	2.7	
CLOCK frequency	Software selectable	1000, 2000, 3000			kHz
DATA Input hysteresis	Differential mode	±0.1	±0.2	±0.5	V
Data input impedance	Termination resistor on-board		120		Ω
DATA Input common mode range	Referenced to GND	-7		+12	
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-25		+25	
DATA format	Software selectable	Binary / Gray			
		Single-turn / Multi-turn			
DATA resolution	Single-turn Multi-turn and single-turn	Counting direction			Bits
				56	
If total resolution > 31 bits, some bits must be ignored by software setting to achieve a max 31 bits resolution					

**Sin-Cos Encoder Inputs (Sin+, Sin-, Cos+, Cos-)**    **Min.**    **Typ.**    **Max.**    **Units**


Input voltage, differential	Sin+ to Sin-, Cos+ to Cos-		1	1.25	V <sub>PP</sub>
Input voltage, any pin to GND	Operational range	-1	2.5	4	V
	Absolute maximum values, continuous	-7		+7	
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>	-11		+14	
Input impedance	Differential, Sin+ to Sin-, Cos+ to Cos- <sup>2</sup>	4.2	4.7		kΩ
	Common-mode, to GND		2.2		kΩ
Resolution with interpolation	Software selectable, for one sine/cosine period	2		10	bits
Frequency	Sin-Cos interpolation	0		450	kHz
	Quadrature, no interpolation	0		10	MHz
ESD protection	Human body model	±1			kV

**Analog 0...5V Inputs (REF, FDBK)**    **Min.**    **Typ.**    **Max.**    **Units**

Input voltage	Operational range	0		5	V
	Absolute maximum values, continuous	-12		+18	
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>			±36	
Input impedance	To GND		28		kΩ
Resolution			12		bits
Integral linearity				±2	bits
Offset error				±10	bits
Gain error				±1%	±3% % FS <sup>3</sup>
Bandwidth (-3db)	Software selectable	0		1	kHz
ESD protection	Human body model	±5			kV

<sup>1</sup> Feedback#2 differential input pins have internal 120Ω termination resistors connected across  
<sup>2</sup> An 120Ω termination resistor should be connected across SIN+ to SIN-, and across COS+ to COS- signals.


<sup>3</sup> "FS" stands for "Full Scale"

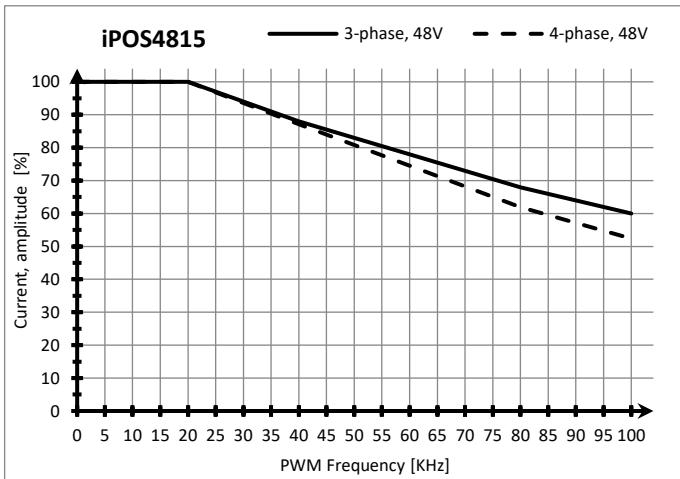
Name	First edition	Document template: P099.TQT.564.0001	Last edition	Visa:
ALN	August 31, 2021		November 1, 2023	AS, AN
		Title of document	N° document	
		<b>iPOS4815 XZ-CAT PRODUCT DATA SHEET</b>		<b>P022.826.E122.DSH.01G</b>
				Page: 5 of 7

Analog +/-10V Input (REF)		Min.	Typ.	Max.	Units
Input voltage	Operational range	-10		+10	V
	Absolute maximum values, continuous	-15		+15	
	Absolute maximum, surge (duration ≤ 1s) <sup>†</sup>			±20	
Input impedance	To GND		50		kΩ
	Differential		80		
Resolution			12		bits
Integral linearity				±2	bits
Offset error			±10	±35	bits
Gain error			±2%	±5%	% FS <sup>1</sup>
Bandwidth (-3db)	Software selectable	0		1	kHz
ESD protection	Human body model	±15			kV
Safe torque OFF (STO1+, STO1-, STO2+, STO2+)		Min.	Typ.	Max.	Units
Safety function	According to EN61800-5-2	STO (Safe Torque OFF)			
EN 61800-5-1/-2 and EN 61508-5-3/ 4 Classification	Safety Integrity Level	safety integrity level 3 (SIL3)			
	PFHD (probability of dangerous failures per hour)	8*10 <sup>-10</sup>		hour <sup>-1</sup> (0.8 FIT)	
EN13849-1 Classification	Performance Level	Cat3/PLe			
	MTTFM (meantime to dangerous failure)		377		years
Mode compliance		PNP			
Default state	Input floating (wiring disconnected)	Logic LOW			
Input voltage	Logic "LOW"	-20		5.6	V
	Logic "HIGH"	18		36	
	Absolute maximum, continuous	-20		+40	
Input current	Logic "LOW"; pulled to GND		0		mA
	Logic "HIGH"; pulled to +Vlog		5	13	
Repetitive test pulses	Ignored high-low-high			5	ms Hz
	-			20	
Fault reaction time	From internal fault detection to register DER bit 14 =1 and OUT2/Error high-to-low			30	ms
PWM operation delay	From external STO low-high transition to PWM operation enabled			30	ms
ESD protection	Human body model	±2			kV
Ethernet Ports		Min.	Typ.	Max.	Units
Standard Compliance	EtherCAT (IEC61158-3/4/5/6-12)				
	Fast Ethernet 100BASE-TX (IEEE802.3u)				
	Auto-negotiation for 100Mbps/s full-duplex				
	Auto-detect MDI/MDI-X				
Power over Ethernet	NOT used by the iPOS4815, requires separate +Vlog SELV/ PELV supply	compliant to IEEE802.3af mode A "Mixed DC & Data" NOT compliant to IEEE802.3af mode B "DC on Spares"			
Isolation GND0, GND1	Requirement for motherboard PCB routing	500			V <sub>rms</sub>
		1.5			kV <sub>peak</sub>
Maximum cable length	2-pair UTP Cat5	100	150		m
ESD protection	Human body model	±4			kV
Conformity					
EU Declaration	2014/30/EU (EMC), 2014/35/EU (LVD), 2011/65/EU (RoHS), 1907/2006/EC (REACH), 93/68/EEC (CE Marking Directive), EC 428/2009 (non dual-use item, output frequency limited to 590Hz)				

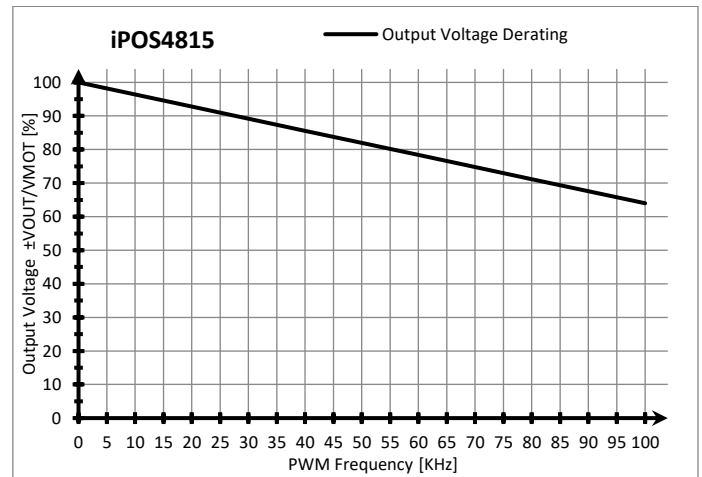
<sup>†</sup> Stresses beyond values listed under "absolute maximum ratings" may cause permanent damage to the device. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

<sup>1</sup> "FS" stands for "Full Scale"

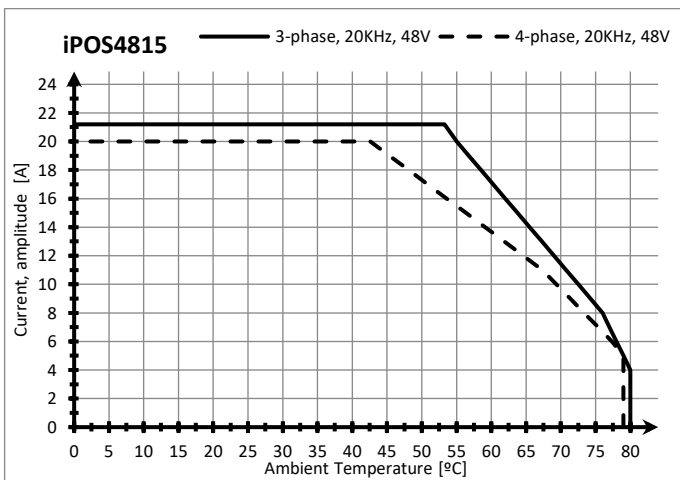
Name ALN	First edition August 31, 2021	Document template: P099.TQT.564.0001	Last edition November 1, 2023	Visa: AS, AN
		Title of document <b>iPOS4815 XZ-CAT PRODUCT DATA SHEET</b>	N° document <b>P022.826.E122.DSH.01G</b>	
			Page: 6 of 7	



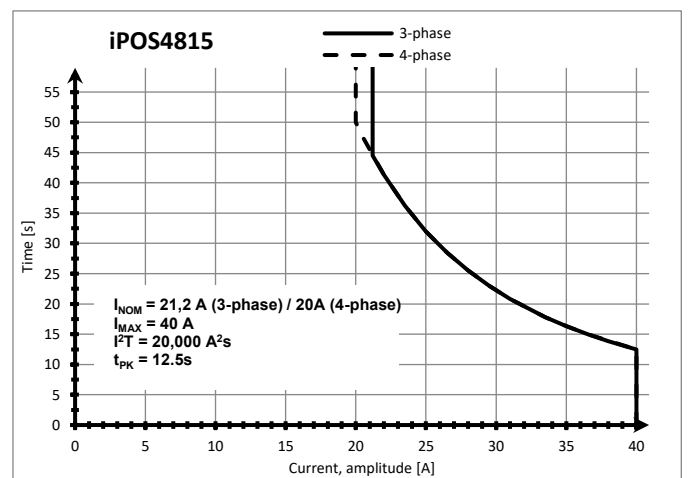
**iPOS4815 – Current de-rating with PWM frequency**



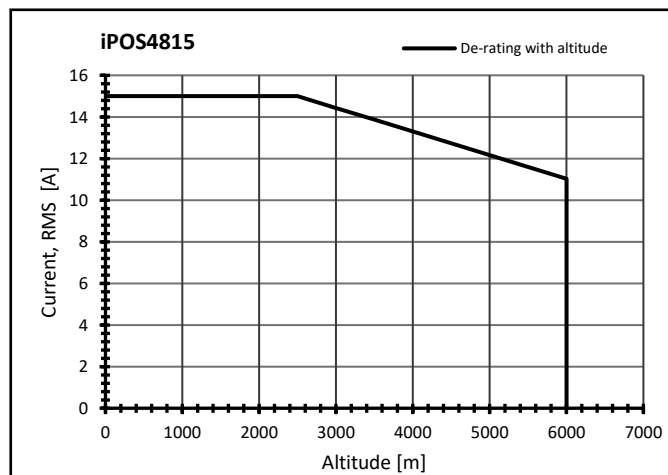
**iPOS4815 – Output Voltage de-rating with PWM frequency**




**iPOS4815 – Current de-rating with ambient temperature**



**iPOS4815 – Over-current diagram (No heatsink)**



**iPOS4815 MZ – De-rating with the altitude**

Name ALN	First edition August 31, 2021	Document template: P099.TQT.564.0001	Last edition November 1, 2023	Visa: AS, AN
		Title of document <b>iPOS4815 XZ-CAT PRODUCT DATA SHEET</b>	N° document <b>P022.826.E122.DSH.01G</b>  Page: 7 of 7	