

All dimensions are in mm. Drawing not to scale. Pins facing downward view.

Motor – sensor configurations

Sensor	Motor				
	PMSM	BLDC	DC BRUSH	STEP (2-ph)	STEP (3-ph)
Incr. Encoder	Ⓣ		Ⓣ	Ⓣ	
Incr. Encoder + Dig. Hall	Ⓣ	Ⓣ			
Digital Halls control only	Ⓣ				
Tacho			Ⓣ		
Open-loop (no sensor)				Ⓣ	Ⓣ

Mating Connectors

Producer	Part No.	Connector	Description
Samtec	SQW-117-01-F-D(-VS)	J1	2x17, 2.0mm THT (SMD) socket
	CLT-117-02-F-D		2x17, 2.0mm SMD pass-through socket
	SQW-110-01-F-D(-VS)	J2	2x10, 2.0mm THT (SMD) socket
	CLT-110-02-F-D		2x10, 2.0mm SMD pass-through socket

Features

- Motion controller and drive in a single compact unit based on MotionChip™ technology
- Universal solution for control of rotary and linear brushless, brushed and 2 or 3-phase step motors
- Advanced motion control features, including CSP, CSV, CST, PVT, S-curve, electronic gearing, camming, and more.
- Motor supply: 48V nominal
 - Motor output current:
 - Nominal: 4.5A_{RMS} / 6.3A amplitude for PMSM motors
 - 5.5A for DC / BLDC / Step motors
 - Peak: 11.3A_{RMS} / 16A amplitude
- Logic supply: 24V nominal, 48V max
- Feedback can be:
 - 1 x Hall sensor interface (digital)
 - Feedback: Incremental A / B (index Z available): differential or single-ended;
- 3 x digital inputs: 2 for limit switches + one Enable, NPN, pull-up on-board to +5V. Pull to GND to activate.
- 3 x configurable I/Os, each software selectable as:
 - Digital input, NPN, with pull-up on-board to +5V. Pull to GND to activate;
 - Digital output, NPN (open-collector), with pull-up on-board to +5V. Sink current: 1 x 1.5A to drive inductive loads (such as mechanical brake), 2 x 50mA.
 - 3 x digital inputs: 2 for limit switches + one Enable, NPN, pull-up on-board to +5V. Pull to GND to activate.
- Commissioning (set-up) possible through RS232, USB, FoE (file-over-EtherCAT) or EoE (Ethernet-over-EtherCAT)
- EtherCAT connection to standard RJ45: requires external magnetics (may be integrated into RJ45)
- 24Kwords E²ROM to store setup data, TML motion programs, cam tables and other user data
- 16Kwords SRAM memory for data acquisition
- Operating ambient temperature: 0-40°C (over 40°C with de-rating)
- Programmable protections: any short-circuit between motor phases, GND and/or supply, over/under-voltage, over-current, I²t drive & motor, control error
- 3 AxisID inputs, for hardware-based address setting
- >98% voltage efficiency, >98% power efficiency

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Electrical characteristics

All parameters measured under the following conditions (unless otherwise specified):

- $V_{LOG} = 24$ VDC; $V_{MOT} = 48$ VDC; $F_{PWM} = 20$ kHz
- Ambient temperature = 25°C (typical values) / 0°C...40°C (min/max values)
- Supplies start-up / shutdown sequence: -any-
- Load current = nominal

Operating Conditions		Min.	Typ.	Max.	Units
Ambient temperature		0		40 ^{1, 2}	°C
Ambient humidity	Non-condensing	0		90	%Rh
Altitude / pressure ³	Altitude (vs. sea level)	-0.1	0 ± 2.5 ³		Km
	Ambient Pressure	0 ²	0.75 ± 1	10.0	atm
Storage Conditions		Min.	Typ.	Max.	Units
Ambient temperature		-40		100	°C
Ambient humidity	Non-condensing	0		100	%Rh
Ambient Pressure		0		10.0	atm
ESD capability (Human body model)	Not powered; applies to any accessible part			±0.5	kV
	Original packaging			±15	kV
Environmental Characteristics		Min.	Typ.	Max.	Units
Size (Length x Width x Height)	Global size	38.1 x 25 x 9.6			mm
		~1.5 x 1 x 0.4			inch
Weight		8			g
Cleaning agents	Dry cleaning is recommended	Only Water- or Alcohol- based			
Protection degree	According to IEC60529	IP20			-
Power dissipation	Idle ($I_{MOT} = 0A$)		1	1.2	W
	Full power ($I_{MOT} = \text{nominal}$)		2.0	2.4	
Power efficiency	Full power ($I_{MOT} = \text{nominal}$)		98.7		%
Voltage efficiency	$f_{PWM} = 20KHz$		98.3		%
	$f_{PWM} = 100KHz$		91.4		
Surface temperature ²	Idle ($I_{MOT} = 0A$)		55		°C
	Full power ($I_{MOT} = \text{nominal}$)			100	
Mechanical Mounting		Min.	Typ.	Max.	Units
Airflow		natural convection ² , closed box			
Spacing required for horizontal mounting ²	Between adjacent drives	10			mm
	Between drives and nearby walls	10			mm
	Space needed for drive removal	20			mm
	Between drives and roof-top	30			mm
Insertion force	Using recommended mating connectors	40			N
Extraction force		8			N
Logic Supply Input (+V _{LOG})		Min.	Typ.	Max.	Units
Supply voltage	Nominal values	6	24	48	V _{DC}
	Absolute maximum values, drive operating but outside guaranteed parameters	4.9		57	V _{DC}
	Absolute maximum values, continuous	-0.5		58	V _{DC}
Supply current	+V _{LOG} = 12V		90	150	mA
	+V _{LOG} = 24V		60	90	
	+V _{LOG} = 48V		45	60	
Utilization category	Acc. to 60947-4-1 ($I_{PEAK} \leq 1.05 \cdot I_{NOM}$)	DC-1			
Motor Supply Input (+V _{MOT})		Min.	Typ.	Max.	Units
Supply voltage	Nominal values	7		48	V _{DC}
	Absolute maximum values, drive operating but outside guaranteed parameters	6		57	V _{DC}
	Absolute maximum values, continuous	-0.5		58	V _{DC}
Supply current	Idle		0.3		mA
	Operating	-16	±7	±16	A
Voltage measurement error		±0.15			±0.25 V
Utilization category	Acc. to 60947-4-1 ($I_{PEAK} \leq 4.0 \cdot I_{NOM}$)	DC-3			
Hall Inputs (Hall1, Hall2, Hall3)		Min.	Typ.	Max.	Units
Mode compliance	TTL / CMOS / Open-collector (NPN sink)				
Default state	Input floating (Wiring disconnected)	4.5	4.8	5.2	
Input voltage	Digital		1.5	1.7	V
			3	2.5	
			0	0.5...4.5	4.95
Input current	Logic "LOW"; Pull to GND		2.4		mA
	Logic "HIGH"; Internal 2.2KΩ pull-up to +5		0		
Minimum pulse width		66			µs
ESD protection - Human body model		±15			kV

Supply Output (+5V)		Min.	Typ.	Max.	Units
Output voltage	Current sourced = 400mA	5.05	5.2	5.25	V
Output current	Output voltage ≥ 4.85V			1,200	mA
Short-circuit to GND protection		Yes / Drive resets at event			
Over-voltage protection		NOT protected			
ESD protection	Human body model	±1			kV
Motor Outputs (A/A+, B/A-, C/B+, CR/B-)		Min.	Typ.	Max.	Units
Nominal current ⁴	PMSM motors sinusoidal amplitude			±6.3	A
	PMSM motors sinusoidal RMS			4.5	A _{RMS}
	DC/BLDC/STEP motors continuous			5.5	A
Peak current	maximum 4 seconds	-16		±16	A
Short-circuit protection threshold			±25	±28	A
Short-circuit protection delay		2.6		3.5	µs
On-state voltage drop	Nominal output current; including typical mating connector contact resistance		50	70	mV
Off-state leakage current			0.3	1	mA
Current measurement	Accuracy (FS = Full Scale)		±1	±1.5	%FS
	Noise (current ≤ 2A)		±4	±6	mA
	Noise (current ≥ 2A)		±30	±50	
	Offset drift (compensated @ AxisOn)			±0.16	mA/°C
Motor inductance (phase-to-phase)	Recommended value to avoid spurious short-circuit protection, triggered by ripple	Fast loop ⁵ V _{MOT}			
		50µs 48V	133		µH
		100µs 48V	266		
		50µs 24V	66		
Motor electrical time-constant (L/R)	Recommended value for ±5% current measurement error	F _{PWM} = 20 kHz	330		µs
		F _{PWM} = 40 kHz	170		
		F _{PWM} = 60 kHz	140		
		F _{PWM} = 80 kHz	80		
			66		
Digital Inputs (IN0, IN1, IN2/LSP, IN3/LSN, IN4, IN5/ENA)		Min.	Typ.	Max.	Units
Mode compliance		NPN (sink)			
Default state	Input floating (wiring disconnected)	Logic HIGH			
Input voltage	Logic "LOW"		1.4	1.8	
	Logic "HIGH"	IN0, IN1, IN4, IN5/ENA	3.1	2.5	
	Hysteresis		0.9	1.1	1.4
	Logic "LOW"			1.4	1.6
	Logic "HIGH"	IN2/LSP, IN3/LSN	4	3.5	
	Hysteresis			0.6	
Floating voltage (not connected)			4.7		
Input current	Absolute maximum, continuous	-2		+80	
	Logic "LOW"; Pulled to GND		6.5	8	mA
	Logic "HIGH"; Pulled to +24V		0.2	0.4	
Input frequency		0		500	kHz
Minimum pulse		1			µs
ESD protection - Human body model		±2			
Digital Outputs (OUT0, OUT1, OUT4)		Min.	Typ.	Max.	Units
Mode compliance		NPN (sink) 24V			
Load type		Resistive, Inductive			
Default state	Not supplied (+V _{LOG} floating)	High-Z (floating)			
	Immediately after power-up	Logic "HIGH"			
Output voltage	Logic "LOW"; output current = 1.5A for OUT0/ 0.05A for OUT1, OUT4			0.4	V
	Logic "HIGH"; output current = 0, no load	4	4.7	5.2	
	Logic "HIGH", external load to +V _{LOG}		V _{LOG}		
	Absolute maximum, continuous (free-wheeling diodes to +V _{LOG} to GND)	-0.5		V _{LOG} +0.5	
	Absolute maximum, surge (duration ≤ 1s) [†]	-1		V _{LOG} +1	
Output current	Logic "LOW", sink current, short duration, duty cycle ≤ 1%	5s max	OUT1, OUT4	0.1	A
		0.5s max	OUT0	2	
			OUT1, OUT4	0.15	
			OUT0	2.5	
	Logic "LOW", sink current, continuous; V _{OUT} ≤ 0.4V		OUT1, OUT4	0.05	
			OUT0	1.5	
	Logic "HIGH", source current; external load to GND; V _{OUT} ≥ 2.0V			5	mA
	Logic "HIGH", leakage current; external load to +V _{LOG} ; V _{OUT} = V _{LOG} max = 40V	V _{LOG} =24V	0.18	0.2	mA
		V _{LOG} =48V	0.42	0.45	
Minimum pulse width		0.5			µs
ESD protection - Human body model		±25			

¹ Operating temperature at higher temperatures is possible with reduced current and power ratings
² In case of forced cooling (conduction or ventilation): a) the ambient temperature requirements may be extended substantially as long as the drive (PCB) temperature is kept below 85°C; b) the spacing requirements can be dropped down to zero; c) the surface temperature will decrease accordingly

³ Micro 4804 can be operated in vacuum (no altitude restriction), but at altitudes over 2,500m, current and power rating are reduced due to thermal dissipation efficiency.

⁴ For current values >4A_{RMS}, pins J1/2...8 may need to be soldered instead of socketed, for long-term reliability – check socket manufacturer specifications.

⁵ Fast loop period of 50µs is not possible with all feedback device types.

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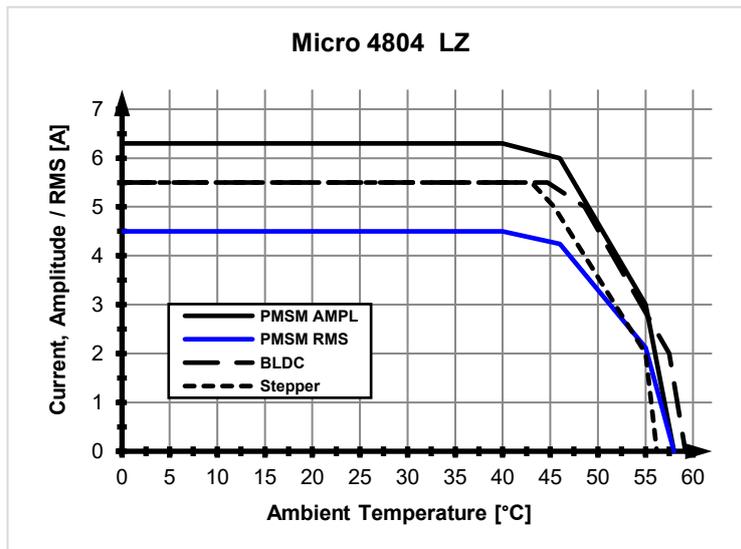
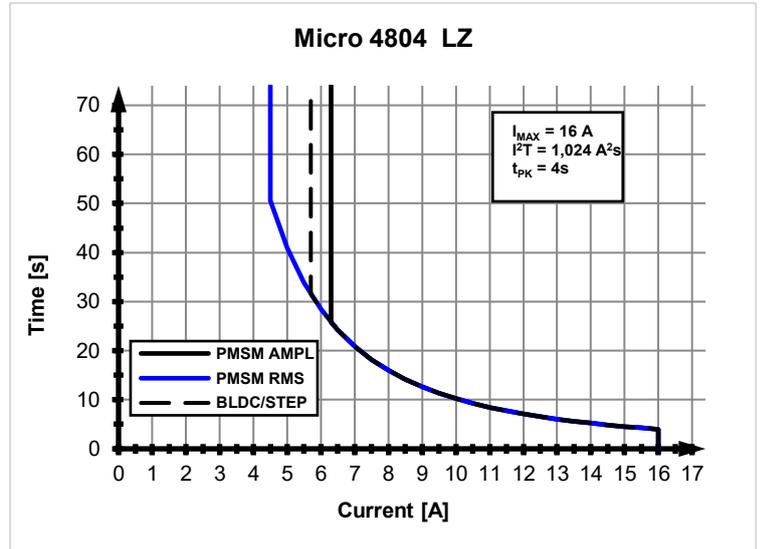
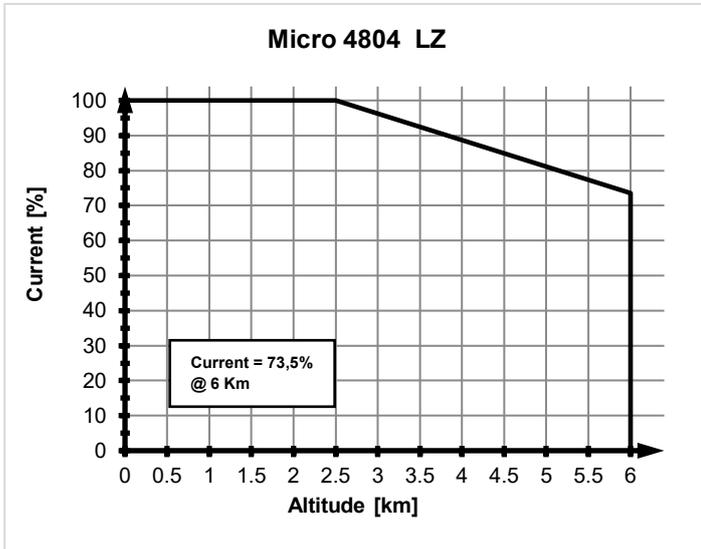
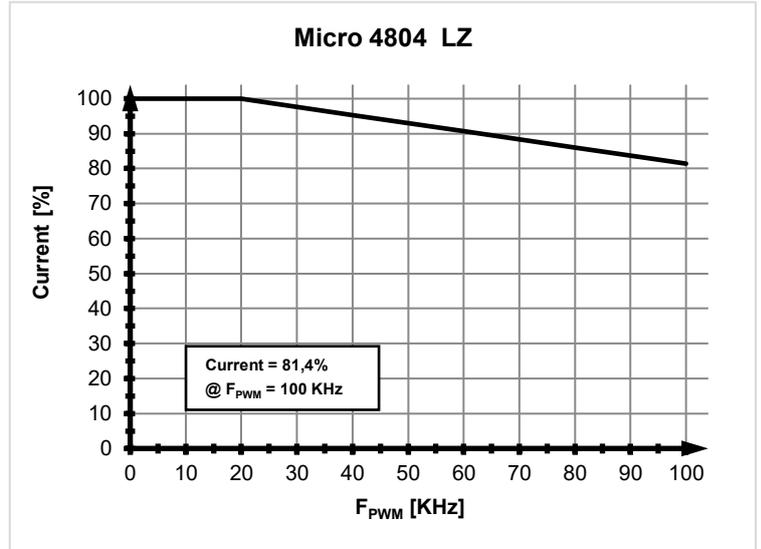
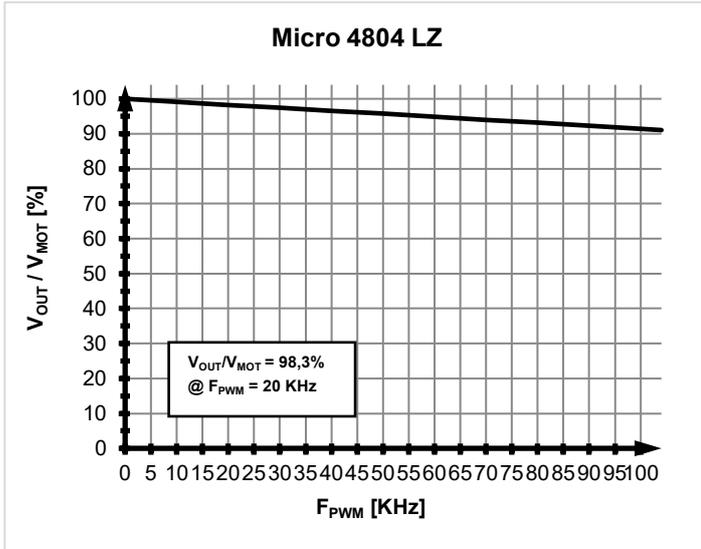
Encoder Inputs (A+, A-, B+, B-, Z+, Z-) ¹		Min.	Typ.	Max.	Units
Single-ended mode compliance	Leave A-, B-, Z- floating	TTL / CMOS / Open-collector (NPN sink)			
Single-ended threshold	A+, B+, Z+	1.3	1.4	1.5	V
Single-ended input current	Input pulled to GND against on-board 2.2 KΩ pull-up to +5V		2.4	2.7	mA
Differential mode compliance	For full RS422 compliance, see ¹	TIA/EIA-422-A			
Input voltage	Hysteresis	±0.03	±0.05	±0.2	V
	Differential mode	-15		+15	
	Common-mode range (A+ to GND, etc.)	-7		+12	
Input impedance, differential	Common-mode (A+ to GND, etc.)		2.2		kΩ
	Differential (A+ to A-, etc.)		4.4		
Input frequency	Differential mode	0		15	MHz
Minimum pulse width	Differential mode	33			ns
ESD protection	Human body model	±30			kV
RS-232		Min.	Typ.	Max.	Units
Compliance		TIA/EIA-232-C			
Bit rate	Default	9600			Baud
	Software selectable	9600		115200	
Output voltage		±5	±5.7		V
Short-circuit	232TX to GND	Guaranteed			
Input voltage	Absolute maximum, continuous	-30		+30	V
ESD protection	Human body model	±15			kV
EtherCAT®		Min.	Typ.	Max.	Units
Compliance		IEEE802.3, IEC61158			
Software protocols compatibility		CoE, FoE, EoE, IEC61800-7-301			
Magnetics	Required, external				
	Turns ratio	1:1			
	Inductance	350			μH
	Common mode rejection	-30			dB
Transmission line	Center tap	to J1 pins 15, 16			
	According to TIA/EIA-568-5-A	5	5e	6	Category
Auto	UTP				Shield
	swap + / - inside a pair	Yes (MLT3 encoding)			
	swap Rx / Tx pairs	Yes (auto-MDI/MDIX)			
	Swap port0(IN) / port1(OUT)	NO (EtherCAT requirement)			
Configured Station Alias (using AxisID)		0 ÷ 255			-
ESD protection	Human body model	±5			kV

Analog Input (REF/ FDBK)		Min.	Typ.	Max.	Units
Input voltage	Operational range	0...5, -10...+10			V
	Absolute maximum values, continuous	-22		+26	
	Absolute maximum, surge (duration ≤ 1s)			±38	
Input impedance	To 1.44V		20		kΩ
Bandwidth (-3dB)	Software selectable	0		5.3	kHz
Resolution			12		bits
Integral linearity				±1	bits
Offset error	Range -10V ... +10V		±10	±30	mV
	Range 0 ... +5V		±15	±40	
Gain error	Range -10V ... +10V		±30	±50	mV
	Range 0 ... +5V		±25	±40	
ESD protection	Human body model	±1.5			kV
AxisID inputs		Min.	Typ.	Max.	Units
Default state	ID1, ID1, ID2 floating	Configured Station Alias = 0, AxisID=255			
Internal pull-down to GND		95	100	105	kV
ESD protection	Human body model		±250		V
LED outputs		Min.	Typ.	Max.	Units
Polarity	Active high (high=LED lit)				
	Common cathode to GND				
Voltage	$I_{OH} \leq 0.9mA$	2.9	3.3		V
	$I_{OH} \leq 1.5mA$	2.4			V
	$I_{OL} \leq 2.0mA$		0	0.4	V
	Abs. max., continuous	-0.5		3.8	V
Current	Sink (I_{OL}) current larger than source (I_{OH}) current	-2.0		+1.5	mA
Short-circuit protection	NOT protected				
ESD protection	Human body model		±250		V
BFS input		Min.	Typ.	Max.	Units
Polarity		Active Low (0=fail-safe boot, 1=normal)			
Default state	BFS floating	High			
Voltage	Logic low (active)		0	1.1	V
	Logic high (inactive)	2.0	3.3		V
	Abs. max., continuous	-0.5		3.8	V
Current	Logic low (2.2KΩ pull to +3.3V)		1.5	1.6	mA
	Logic high		0		mA
ESD protection	Human body model	±250			V

[†] Stresses beyond values listed under "absolute maximum ratings" may cause permanent damage to the device. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

¹ Full RS-422 compatibility, as well as noise rejection improvement requires an external 120Ω resistor connected across each signal pair (A+/A-, B+/B-, Z+/Z-)

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