

All dimensions are in mm. Drawing not to scale.

Motor – sensor configurations

Sensor	Motor	PMSM	BLDC	DC BRUSH	STEP (2-ph)	STEP (3-ph)
Incr. Encoder		●		●	●	
Incr. Encoder + Dig. Hall		●	●			
Linear Halls		●				
Digital Hall control only		●				
BISS / SSI / EnDAT / TAMAGAWA / Nikon / Sanyo Denki / Panasonic		●	●	●	●	
Tacho				●		
Open-loop (no sensor)					●	●

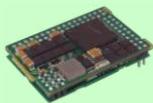
Mating Connectors

Producer	Part No.	Connector	Description
Samtec	SQW-117-01-F-D(-VS)	J1	2x17, 2.0mm THT (SMD) socket
	CLT-117-02-F-D		2x17, 2.0mm SMD pass-through socket
	SQW-110-01-F-D(-VS)	J2	2x10, 2.0mm THT (SMD) socket
	CLT-110-02-F-D		2x10, 2.0mm SMD pass-through socket
	SQW-103-01-F-D(-VS)	J3	2x3, 2.0mm THT (SMD) socket
	CLT-103-02-F-D		2x3, 2.0mm SMD pass-through socket
	SQW-102-01-F-D(-VS)	J4	2x2, 2.0mm THT (SMD) socket
	CLT-102-02-F-D		2x2, 2.0mm SMD pass-through socket

Features

- Motion controller and drive in a single compact unit based on MotionChip™ technology
- Universal solution for control of rotary and linear brushless, brushed and 2 or 3-phase step motors
- Advanced motion control features, including CSP, CSV, CST, PVT, S-curve, electronic gearing, camming, and more.
- Motor supply: 48V nominal
- Motor output current:
 - Nominal: 4.5A_{RMS} / 6.3A amplitude for PMSM motors
5.5A for DC / BLDC / Step motors
 - Peak: 11.3A_{RMS} / 16A amplitude
- Logic supply: 24V nominal, 48V max
- Feedback#1 and Feedback#2 can be:
 - 1 x Hall sensor interface (digital or linear)
 - Feedback#1 and Feedback#2 can be:
 - Incremental encoder A / B (index Z only for Feedback #1): differential or single-ended;
 - Absolute encoder: differential or single-ended. Supported protocols: SSI, BiSS, EnDAT, Tamagawa, Panasonic, Nikon, Sanyo Denki.
- 1 x analogue input, 12-bit, software selectable: 0-5V or ±10V; Reference, Feedback or General purpose
- 3 x digital inputs: 2 for limit switches + one general-purpose, NPN, pull-up on-board to +5V. Pull to GND to activate.
- 3 x configurable I/Os, each software selectable as:
 - Digital input, NPN, with pull-up on-board to +5V. Pull to GND to activate;
 - Digital output, NPN (open-collector), with pull-up on-board to +5V. Sink current: 1 x 1.5A to drive inductive loads (such as mechanical brake), 2 x 0.1A.
- Communication interfaces: RS232; USB; TMLCAN and CANopen (CiA 301 v4.2, CiA 305 v.2.2.13 and CiA 402 v3.0) protocols
- STO: 2 safe torque-off inputs, safety integrity level (SIL3/Cat3/PLe) acc. to EN61800-5-1; -2/EN61508-3; -4/ EN ISO 13849-1.
- 24Kwords E²ROM to store setup data, TML motion programs, cam tables and other user data
- 16Kwords SRAM memory for data acquisition
- Operating ambient temperature: 0-40°C (over 40°C with de-rating)
- Programmable protections: any short-circuit between motor phases, GND and/or supply, over/under-voltage, over-current, I²t drive & motor, control error
- 3 AxisID inputs, for hardware-based address setting
- >98% voltage efficiency, >98% power efficiency

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DATASHEET
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Pin	Name	Type	Description
1	+Vlog	I	Positive terminal of the logic supply input: 6 to 48 V _{DC}
2	A/A+	O	Phase A for 3-ph motors, A+ for 2-ph steppers, Motor+ for DC brush motors
3	GND	-	Ground return for logic supply
4	B/A-	O	Phase B for 3-ph motors, A- for 2-ph steppers, Motor- for DC brush motors
5	GND	-	Ground return for motor supply & shield for motor windings cable
6	C/B+	O	Phase C for 3-ph motors, B+ for 2-ph steppers
7	+Vmot	I	Positive terminal of the motor supply: 7 to 48 VDC
8	Cr/B-	O	Chopping resistor / Phase B- for 2-ph steppers
9	BFS	I	Boot Fail-Safe: Connect to GND to reprogram firmware in the improbable case when a power loss occurs during a firmware update and the normal firmware recovery fails
10	ID2	I	AxisID2 selection pin. See AxisID register settings table.
11	... Rsvd.	-	Reserved. Do not connect.
14			
15	GND	-	Ground return and shield
16	GND	-	Ground return and shield
17			
... Rsvd.	-		Reserved. Do not connect.
20			
21	ID0	I	AxisID0 selection pin. See AxisID register settings table.
22	ID1	I	AxisID1 selection pin. See AxisID register settings table.
23	232TX	O	RS-232 Data Transmission.
24	232RX	I	RS-232 Data Reception.
25	CAN Hi	O	CAN-Bus positive line (dominant high)
26	CAN Lo	I	CAN-Bus negative line (dominant low)
27	IN2/LSP	I	5-48V digital NPN input. Positive limit switch input
28	IN3/LSN	I	5-48V digital NPN input. Negative limit switch input
29	IN5	I	5-48V digital general-purpose NPN input
30	I/O0	I/O	5-48V 1.5A NPN (sink) general-purpose digital programmable input IN0 or output OUT0
31	I/O1	I/O	5-48V 0.1A NPN (sink) general-purpose digital programmable input IN1 or output OUT1
32	I/O4	I/O	5-48V 0.1A NPN (sink) general-purpose digital programmable input IN4 or output OUT4
33	GND	-	Ground return and shield
34	AnalogIn	I	Analog input (range software selectable 0-5V or ±10V)

Pin	Name	Type	Description
1, 2	Reserved.	-	Reserved. Do not connect.
3	TML RDY	O	Lit after power-on when the drive initialization ends. Turned off when an error occurs. Active high, LV-TTL.
4	TML ERR	O	Turned on when the drive detects an error condition. Active high, LV-TTL.
5, 6	Reserved.	-	Reserved. Do not connect.

Pin	Name	Type	Description
1	STO1+	I	Safe Torque Off input 1, positive input (opto-isolated, 18±40V) Apply between both
2	STO2-	I	Safe Torque Off input 2, negative STO1+, STO2+ and return (opto-isolated, 0V) STO1-, STO2- 24V DC
3	STO1-	I	Safe Torque Off input 1, negative from SELV/ PELV return (opto-isolated, 0V) power supply for motor
4	STO2+	I	Safe Torque Off input 2, positive PWM output operation input (opto-isolated, 18±40V)

No.	Name	Color	Description
LED1	TML ERR	RED	Turned on when the drive detects an error condition.
LED3	TML RDY	GREEN	Lit after power-on when the drive initialization ends. Turned off when an error occurs.

¹ Operating temperature at higher temperatures is possible with reduced current and power ratings
² In case of forced cooling (conduction or ventilation): a) the ambient temperature requirements may be extended substantially as long as the drive (PCB) temperature is kept below 85 °C; b) the

Pin	Name	Type	Description
1	+V USB	I	USB 5V detect input
2	GND	-	Ground return for USB
3	Hall1	I	Digital Hall, or Linear Hall sensor 1
4	Hall2	I	Digital Hall, or Linear Hall sensor 2
5	Hall3	I	Digital Hall, or Linear Hall sensor 3
6	GND	-	Ground return and shield
7	+5V	O	Supply for all feedback sensors
8	GND	-	Ground return and shield
9	EncA1+/EncA1/- Dt1+/Dt1-	I	Encoder 1 A+/Data+ diff. input or single-ended input
10	EncA1/Dt1-	I	Encoder 1 A-/Data- diff. input. Leave open for single-ended; Add externally 120Ω to pin 9 for differential
11	EncB1+/EncB1/- Clk1+/Clk1-	I	Encoder 1 B+/Clock+ diff. input or single-ended input
12	EncB1/- Clk1-	I	Encoder 1 B-/Clock- diff. input. Leave open for single-ended; Add externally 120Ω to pin 11 for differential
13	EncA2+/EncA2/- Dt2+/Dt2-	I	Encoder 2 A+/Data+ diff. input or single-ended input
14	EncA2-/Dt2-	I	Encoder 2 A-/Data- diff. input. Leave open for single-ended; Add externally 120Ω to pin 13 for differential
15	EncB2+/EncB2/- Clk2+/Clk2-	I/O	Encoder 2 B+/Clock+ diff. input or single-ended input
16	EncB2/- Clk2-	I	Encoder 2 B-/Clock- diff. input. Leave open for single-ended; Add externally 120Ω to pin 15 for differential
17	Z1+	I	Encoder 1 Z+ diff. input or single-ended input
18	Z1-	I	Encoder 1 Z- diff. input. Leave open for single-ended; Add externally 120Ω to pin 17 for differential
19	USB DM	I/O	USB data-
20	USB DP	I/O	USB data+

MSB AxisID register LSB

Bit 8 Bit 7 Bit 6 Bit 5 Bit 4 Bit 3 Bit 2 Bit 1 Bit 0

ID2	ID1	ID0
Nominal[V]	Minimum[V]	Maximum[V]
0.000	0.00	0.53
1.06	0.53	1.41
1.76	1.41	2.01
2.25	2.01	2.43
2.60	2.43	2.75
2.89	2.75	3.01
3.13	3.01	3.22
3.32	3.22	3.30

Remarks:

- If Bit 7 (ID2) = 1 -> TMLCAN mode is selected
- If Bit 7 (ID2) = 0 -> CANopen mode is selected
- Bit 8 (MSB of ID2) is ignored, and always considered as "0"
- The maximum AxisID value is 127 (Bit 0 ... Bit 6)
- TMLCAN mode: AxisID = (64*ID2_Value - 128) + (8*ID1_Value) + ID0_Value
- CANopen mode: AxisID = (64*ID2_Value) + (8*ID1_Value) + ID0_Value
- If all "IDx" pins are left not connected or connected to GND, the AxisID value is 255 and CANopen mode is selected. In this case, the drive will be in "LSS inactive" state and the Green LED will flash at 1 second intervals

* where "x" can be 0, 1 or 2

Electrical characteristics

All parameters measured under the following conditions (unless otherwise specified):

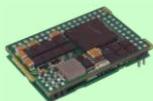
- V_{LOG} = 24 VDC; V_{MOT} = 48 VDC; F_{PWM} = 20 kHz
- Ambient temperature = 25°C (typical values) / 0°C...40°C (min/max values)
- Supplies start-up / shutdown sequence: -any-
- Load current = nominal

Operating Conditions	Min.	Typ.	Max.	Units
Ambient temperature	0		40 ^{1, 2}	°C
Ambient humidity	Non-condensing	0	90	%Rh
Altitude / pressure ³	Altitude (vs. sea level)	-0.1	0 + 2.5	³ Km
	Ambient Pressure	0 ²	0.75 + 1	10.0 atm

spacing requirements can be dropped down to zero; c) the surface temperature will decrease accordingly

³ Micro 4804 can be operated in vacuum (no altitude restriction), but at altitudes over 2,500m, current and power rating are reduced due to thermal dissipation efficiency.

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Storage Conditions		Min	Typ	Max	Units	
Ambient temperature		-40		100	°C	
Ambient humidity	Non-condensing	0		100	%Rh	
Ambient Pressure		0		10.0	atm	
ESD capability (Human body model)	Not powered; applies to any accessible part		±0.5	kV		
	Original packaging		±15	kV		
Mechanical Mounting		Min	Typ	Max	Units	
Airflow	natural convection ¹ , closed box					
Spacing required for horizontal mounting ¹	Between adjacent drives	10		mm		
	Between drives and nearby walls	10		mm		
	Space needed for drive removal	20		mm		
Insertion force	Using recommended mating connectors		40	N		
Extraction force		8		N		
Environmental Characteristics		Min.	Typ.	Max.	Units	
Size (Length x Width x Height)	Global size	38.1 x 25 x 9.6		mm		
		~1.5 x 1 x 0.4		inch		
Weight		12		g		
Cleaning agents	Dry cleaning is recommended	Only Water- or Alcohol-based				
Protection degree	According to IEC60529	IP20		-		
Power dissipation	Idle ($I_{MOT} = 0A$)	1	1.2	W		
	Full power ($I_{MOT} = \text{nominal}$)	2.0	2.4			
Power efficiency	Full power ($I_{MOT} = \text{nominal}$)	98.7				
Voltage efficiency	$f_{PWM} = 20\text{KHz}$	98.3				
	$f_{PWM} = 100\text{KHz}$	91.4				
Surface temperature ¹	Idle ($I_{MOT} = 0A$)	55		°C		
	Full power ($I_{MOT} = \text{nominal}$)	100				
Logic Supply Input (+V _{LOG})		Min.	Typ.	Max.	Units	
Supply voltage	Nominal values	6	24	48	V _{DC}	
	Absolute maximum values, drive operating but outside guaranteed parameters	4.9		60	V _{DC}	
	Absolute maximum values, continuous	-0.5		63	V _{DC}	
Supply current	+V _{LOG} = 12V	90	150	mA		
	+V _{LOG} = 24V	60	90			
	+V _{LOG} = 48V	45	60			
Utilization category	Acc. to 60947-4-1 ($I_{PEAK} \leq 1.05 \cdot I_{NOM}$)	DC-1				
Motor Supply Input (+V _{MOT})		Min.	Typ.	Max.	Units	
Supply voltage	Nominal values	7		48	V _{DC}	
	Absolute maximum values, drive operating but outside guaranteed parameters	6		60	V _{DC}	
	Absolute maximum values, continuous	-0.5		63	V _{DC}	
Supply current	Idle	0.3		mA		
	Operating	-16 ±7	+16		A	
Voltage measurement error		±0.15	±0.25	V		
Utilization category	Acc. to 60947-4-1 ($I_{PEAK} \leq 4.0 \cdot I_{NOM}$)	DC-3				
Supply Output (+V _O)		Min.	Typ.	Max.	Units	
Output voltage	Current sourced = 400mA	5.05	5.2	5.25	V	
Output current	Output voltage ≥ 4.85V			1.200	mA	
Short-circuit to GND protection	Yes / Drive resets at event					
Over-voltage protection	NOT protected					
ESD protection	Human body model	±1		KV		
Hall Inputs (Hall1, Hall2, Hall3)		Min.	Typ.	Max.	Units	
Mode compliance	TTL / CMOS / Open-collector (NPN sink), or analog (linear)	0...5V				
Default state	Input floating (Wiring disconnected)	4.5	4.8	5.2	V	
Input voltage	Logic "LOW"		1.5	1.7		
	Logic "HIGH"	3	2.5			
	Hysteresis		0.5			
Input current	0	0.5...4.5	4.95			
Input current	Logic "LOW"; Pull to GND	2.4		mA		
	Logic "HIGH"; Internal 2.2kΩ pull-up to +5	0				
Minimum pulse width		66		μs		
ESD protection - Human body model		±15		kV		
RS-232		Min.	Typ.	Max.	Units	
Compliance	TIA/EIA-232-C					
Bit rate	Software selectable	9600		115200	Baud	
Output voltage		±5	±5.7	V		
Short-circuit	232TX to GND	Guaranteed				
Input voltage	Absolute maximum, continuous	-30	+30	V		
ESD protection	Human body model	±15		kV		

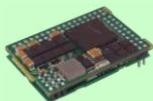
Motor Outputs (A/A+, B/A-, C/B+, CR/B-)		Min.	Typ.	Max.	Units
Nominal current ²	PMSM motors sinusoidal amplitude			±6.3	A
	PMSM motors sinusoidal RMS			4.5	A _{RMS}
	DC/BLDC/STEP motors continuous			5.5	A
Peak current	maximum 4 seconds	-16		+16	A
Short-circuit protection threshold				±25	A
Short-circuit protection delay		2.6		3.5	μs
On-state voltage drop	Nominal output current; including typical mating connector contact resistance		50	70	V
Off-state leakage current			0.3	1	mA
Current measurement	Accuracy (FS = Full Scale)		±1	±1.5	%FS
	Noise (current ≤ 2A)		±4	±6	mA
	Noise (current ≥ 2A)		±30	±50	mA
	Offset drift (compensated @ AxisOn)			±0.16	mA°C
Motor inductance (phase-to-phase)	Recommended value to avoid spurious short-circuit protection, triggered by ripple	Fast loop ³	V _{MOT}		
	50μs	48V	133		μH
	100μs	48V	266		
	50μs	24V	66		
	100μs	24V	133		
Motor electrical time-constant (L/R)	Recommended value for ±5% current measurement error	F _{PWM} = 20 kHz		330	
		F _{PWM} = 40 kHz		170	μs
		F _{PWM} = 60 kHz		140	
		F _{PWM} = 80 kHz		80	
		F _{PWM} = 100 kHz		66	
Digital Inputs (IN0, IN1, IN2/LSP, IN3/LSN, IN4, IN5)					Min. Typ. Max. Units
Mode compliance					NPN (sink)
Input voltage	Default state	Input floating (wiring disconnected)			Logic HIGH
		Logic "LOW"		1.4	1.8
		Logic "HIGH"	IN0, IN1, IN4, IN5	3.1	2.5
		Hysteresis		0.9	1.1
		Logic "LOW"		1.4	1.6
		Logic "HIGH"	IN2/LSP, IN3/LSN	4	3.5
		Hysteresis		0.6	
		Floating voltage (not connected)		4.7	
		Absolute maximum, continuous	IN2/LSP, IN3/LSN, IN5	-2	+80
			IN0, IN1, IN4	-0.5	V _{LOG} +0.5
Input current	Logic "LOW"; Pulled to GND			6.5	8
	Logic "HIGH"; Pulled to +24V			0.2	0.4
Input frequency					0 kHz
Minimum pulse					1 μs
ESD protection - Human body model					±2 kV
Digital Outputs (OUT0, OUT1, OUT4)		Min.	Typ.	Max.	Units
Mode compliance					NPN (sink) 24V
Load type					Resistive, Inductive
Output voltage	Default state	Not supplied (+V _{LOG} floating)			High-Z (floating)
		Immediately after power-up			Logic "HIGH"
Output current	Logic "LOW"; output current = 1.5A for OUT0/ 0.05A for OUT1, OUT4			0.4	V
	Logic "HIGH"; output current = 0, no load	4	4.7	5.2	
	Logic "HIGH", external load to +V _{LOG}			V _{LOG}	
	Absolute maximum, continuous (free-wheeling diodes to +V _{LOG} to GND)	-0.5		V _{LOG} +0.5	
	Absolute maximum, surge (duration ≤ 1s) [†]	-1		V _{LOG} +1	
Output current	Logic "LOW", sink current, short duration, duty cycle <=1%	5s max	OUT1, OUT4		0.1 A
		0.5s max	OUT1, OUT4		0.15 A
		OUT0			2.5 A
	Logic "LOW", sink current, continuous; V _{OUT} ≤ 0.4V	OUT1, OUT4			0.05 A
	Logic "HIGH", source current; external load to GND; V _{OUT} ≥ 2.0V	OUT0			1.5 A
Minimum pulse width	Logic "HIGH", leakage current; external load to +V _{LOG} ; V _{OUT} = V _{LOG} max = 40V	V _{LOG} =24V		0.18	0.2 mA
		V _{LOG} =48V		0.42	0.45 mA
ESD protection - Human body model					±25 kV

¹ In case of forced cooling (conduction or ventilation): a) the ambient temperature requirements may be extended substantially as long as the drive (PCB) temperature is kept below 85 °C; b) the spacing requirements can be dropped down to zero; c) the surface temperature will decrease accordingly

² For current values >4A_{RMS}, pins J1/2...8 may need to be soldered instead of socketed, for long-term reliability – check socket manufacturer specifications.

³ Fast loop period of 50μs is not possible with all feedback device types.

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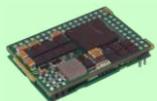
Encoder Inputs (A1+, A1-, B1+, B1-, Z1+, Z1-, A2+, A2-, B2+, B2-)¹		Min.	Typ.	Max	Units		
Single-ended mode compliance	Leave A1-, B1-, Z1-, A2-, B2-floating	TTL / CMOS / Open-collector (NPN sink)					
Single-ended threshold	A1+, B1+, Z1+, A2+, B2+	1.3	1.4	1.5	V		
Single-ended input current	Input pulled to GND against on-board 2.2 kΩ pull-up to +5V			2.4	mA		
Differential mode compliance	For full RS422 compliance, see¹				TIA/EIA-422-A		
Input voltage	Hysteresis	±0.03	±0.05	±0.2	V		
	Differential mode	-15		+15			
	Common-mode range (A+ to GND, etc.)	-7		+12			
Input impedance, differential	Common-mode (A1+ to GND, etc.)			2.2	kΩ		
	Differential (A1+ to A1-, etc.)			4.4			
Input frequency	Differential mode	0		15	MHz		
Minimum pulse width	Differential mode	33			ns		
ESD protection	Human body model	±30			kV		
Absolute encoder interface: SSI, BISS-C, EnDAT, Tamagawa, Nikon, Sanyo Denki		Min	Typ.	Max	Units		
Single-ended mode	Not recommended, reduced robustness & speed						
Differential mode compliance	For full RS422 compliance, see¹		TIA/EIA-422-A				
Output voltage	Differential; 50Ω differential load	1.5	3.3		V		
	Common-mode, referenced to GND	1	1.7	3			
CLOCK frequency	Nikon, Sanyo Denki			2.5, 4	kHz		
	Panasonic, Tamagawa			2.5			
	All others			1, 2, 3, 4			
Output Short-circuit protection	Common-mode voltage ±15V		Yes, protected				
DATA format	Software selectable	Binary / Gray					
		Single-turn / Multi-turn					
		Counting direction					
DATA resolution	Including CRC, flags, ...		64	Bits			
	If total resolution >31 bits, some bits must be ignored by software setting to achieve a max. 31 bits resolution						
Analog Input (REF/ FDBK)		Min.	Typ.	Max	Units		
Input voltage	Operational range	0...5, -10...+10		V			
	Absolute maximum values, continuous	-22		+26			
	Absolute maximum, surge (duration ≤ 1s)			±38			
Input impedance	To 1.44V	20			kΩ		
Bandwidth (-3dB)	Software selectable	0		5.3	kHz		
Resolution		12			bits		
Integral linearity			±1		bits		
Offset error	Range -10V ... +10V	±3	±10		bits		
	Range 0 ... +5V	±10	±30				
Gain error	Range -10V ... +10V	±0.3	±0.5		%		
	Range 0 ... +5V	±0.5	±0.8				
ESD protection	Human body model	±1.5			kV		
CAN-Bus		Min.	Typ.	Max.	Units		
Compliance						CAN 2.0B, ISO 11898-2	
Software protocols compatibility						CIA301, CIA305, CIA402, TechnoCAN, TMLcan	
Bit rate	Software selectable	125, 250, 500, 1000		KBaud			
Node addressing	TMLcan	1 ÷ 255		-			
	CANopen	not configured, 1 ÷ 127		-			
Voltage	Common-mode, operating	-12		+12	V		
	Common-mode, max. continuous	-58		+58	V		
	Differential, max. continuous	-45		+45	V		
Input impedance	Differential	40		90	kΩ		
	Common-mode	20		45	kΩ		
Termination resistor (120Ω)		NOT included					
ESD protection	Human body model	±10			kV		

AxisID inputs		Min.	Typ.	Max.	Units
Default state	ID1, ID1, ID2 floating	Configured Station Alias = 0, AxisID=255			
Internal pull-down to GND		95	100	105	kΩ
ESD protection	Human body model			±250	V
LED outputs		Min.	Typ.	Max.	Units
Polarity	Active high (high=LED lit)				
	Common cathode to GND				
Voltage	I _{OH} ≤ 0.9mA	2.9	3.3		V
	I _{OH} ≤ 1.5mA	2.4			V
	I _{OL} ≤ 2.0mA		0	0.4	V
Current	Abs. max., continuous	-0.5		3.8	V
	Sink (I _{OL}) current larger than source (I _{OH}) current	-2.0		+1.5	mA
Short-circuit protection		NOT protected			
ESD protection	Human body model			±250	V
BFS input		Min.	Typ.	Max.	Units
Polarity	Active Low (0=fail-safe boot, 1=normal)				
	High				
Voltage	BFS floating				
	Logic low (active)		0	1.1	V
Current	Logic high (inactive)	2.0	3.3		V
	Abs. max., continuous	-0.5		3.8	V
Voltage	Logic low (2.2kΩ pull to +3.3V)		1.5	1.6	mA
	Logic high		0		mA
ESD protection	Human body model	±250			V
Safe Torque Off (STO) Inputs		Min.	Typ.	Max.	Units
Safety Integrity Level		SIL 3			
Performance Level		PL e			
Safety Category		Cat 3			
Reaction time		30 ms			
Ignored diagnostic pulses	Duration		5		ms
	Repetition rate		20		Hz
MTTFd		377		years	
DC		90		%	
PFH		8E-10		hours	
Lifetime		20		years	
V _{LOG}	External power supply	SELV or PELV			
Pollution Degree	Cabinet / Housing	IP54			-
	Bundling / Grouping	Separate wiring for STO1, STO2			
STO wiring	Shielding	Separate shield for STO1, STO2			
	Compatibility	PNP (source) or NPN (sink), depending on user connection			
Isolation		Each STO channel is opto-isolated			
Voltage, STOx+ to STOx-	Inactive (torque off)	0	5.6		V
	Active (motor driven)	18	24		V
	Abs. maximum, continuous	-70		+70	V
Voltage	Isolation, STO1 to STO2	±2			KV
	Isolation, STO to GND	±2			KV
Current	STOx+ - STOx- = 24V		3	5	mA
ESD protection	Human body model	±30			KV

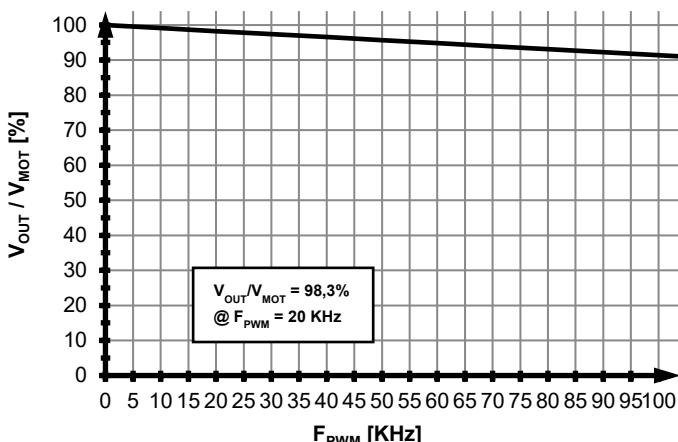
† Stresses beyond values listed under "absolute maximum ratings" may cause permanent damage to the device. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

¹ Full RS-422 compatibility, as well as noise rejection improvement requires an external 120Ω resistor connected across each signal pair (A1+/A1-, B1+/B1-, Z1+/Z1-, A2+/A2-, B2+/B2-)

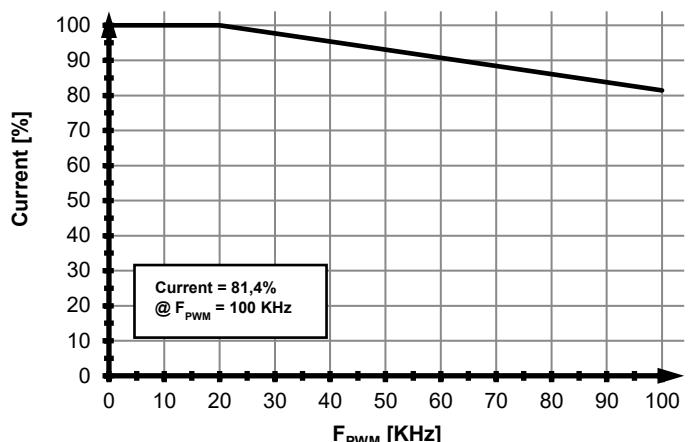
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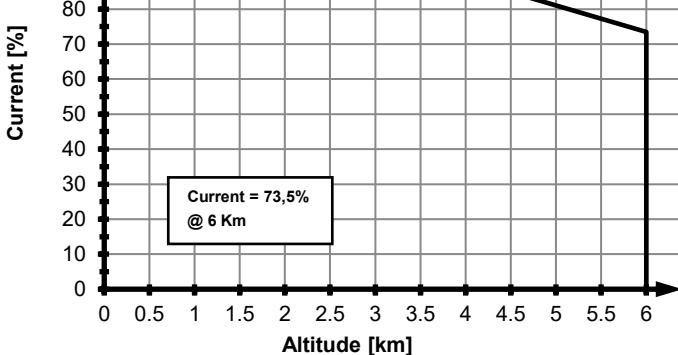
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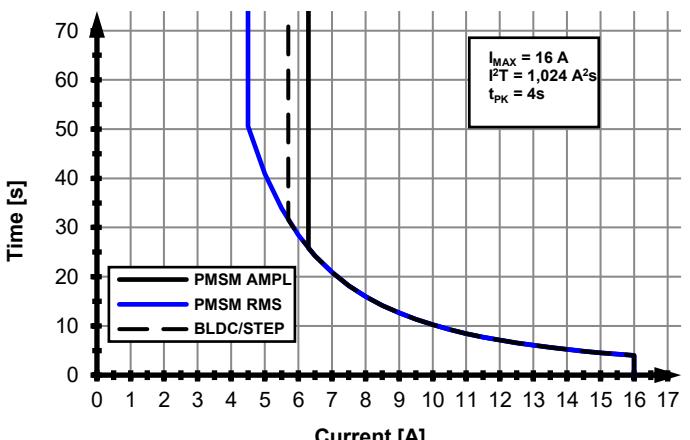
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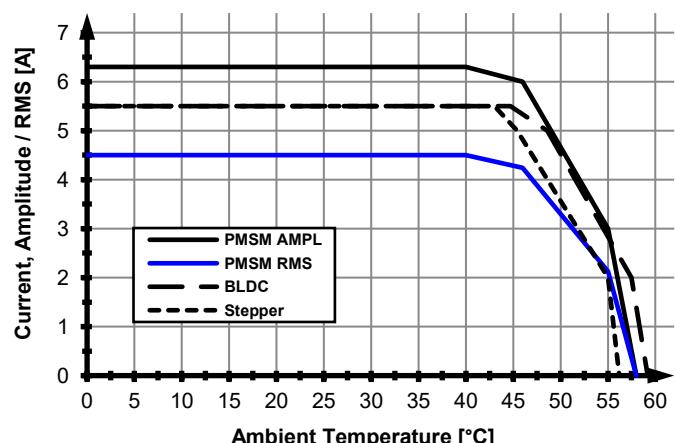
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